INSTRUCTIONS FOR STACKING PALLET

1. Select a sturdy pallet with no broken or missing boards. Be sure there are no nails sticking up, which could fence punctures. This is also important when stacking three layers high.

2. Still using the rope effect, wrap the top layer twice*, cross over each time to form an “X-pattern.” This will pull the batteries towards the center to prevent batteries from falling off of the pallet, a DOT requirement.

3. Hold the stretch wrap open (see fig. 2 and 3), wrap around the pallet. Be sure to catch the edges of the pallet and tear at the last corner.

4. Place waffleboard (preferred) or cardboard (multiple sheets if necessary) between all layers, including the top layer of batteries to prevent the possibility of puncturing the batteries above and short circuit.

5. Side terminal batteries must be stacked on the pallet to prevent the possibility of puncturing the batteries above and short circuit.

6. Damaged batteries that are not visibly leaking electrolyte must be put in a plastic bucket and covered. The bucket shall be placed in the center of the top layer with the handle secured to avoid contact with battery terminals.

7. Stud post batteries (Marine, Group 31, Golf Car) should be on the top layer. If this is not possible, you will need extra layers of cardboard between the layers of batteries to prevent punctures. This is also important when stacking three layers high.

8. Lead wheel weights must be put in a plastic bucket and covered. This bucket shall be placed in the center of the top layer with the handle secured to avoid contact with battery terminals.

9. The bucket shall be placed in the center of the top layer with the handle secured to avoid contact with battery terminals.

10. Finally, after placing cardboard on top of the batteries, wrap around the top layer twice* with the stretch wrap in the rope effect and tear at the last corner.

WAFLEBOARD OR SHEETS OF CARDBOARD*

NOTE: AVOID TIGHT WRAPPING OR INFLATION OF THE WRAP.

INSTRUCTIONS FOR WRAPPING PALLET

1. Start with the stretch wrap turned sideways to create a rope effect (see fig. 1). Wrap around the top layer twice.*

2. Still using the rope effect, wrap the top layer twice* again, crossing over each time to form an “X-pattern.” This will pull the batteries towards the center to prevent punctures from falling off of the pallet, a DOT requirement.

3. Hold the stretch wrap open (see fig. 2 and 3), wrap around the bottom layer before*, being sure to catch the edges of the pallet.

4. Properly seal all batteries. This can be done by placing cardboard or sheets of cardboard on top of the batteries.

5. Damaged batteries that are not visibly leaking electrolyte must be put in a plastic bucket and covered. The bucket shall be placed in the center of the top layer with the handle secured to avoid contact with battery terminals.

6. Lead wheel weights must be put in a plastic bucket and covered. This bucket shall be placed in the center of the top layer with the handle secured to avoid contact with battery terminals.

7. Make the first layer of batteries level and as close together as possible.

8. Place waffleboard (preferred) or cardboard (multiple sheets if necessary) between all layers, including the top layer of batteries to prevent the possibility of short circuit.

9. Handle all returned batteries with the same responsible care as new batteries.

10. Batteries must be secured to the pallet with stretch wrap. Stretch wrap works best if it is pulled tight before stretching it around the corners. Figure 4 shows a properly wrapped pallet.

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