



ASTM International Standards Development

Overview of ASTM Subcommittee C26.10 on Non-Destructive Assay Techniques

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- Engenders public-private sector cooperation
- Process leads to widespread acceptance of ASTM International standards
- High-quality standards with strong market relevance

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Committee C26 on Nuclear Fuel Cycle

- Established in 1969
- Approximately 200 members (15% international)
- 11 countries represented on C26
- Jurisdiction over 160 technical standards
- C26 standards play a preeminent role in all aspects important to the nuclear fuel cycle, including nuclear fuel specification, spent nuclear fuel, waste materials, nondestructive assay, and repository waste packaging and storage.
- Emphasis on technical consensus leads to the development of standards that promote best practices

Committee C26 Future Meetings

Sunday January 25th 2015 - Thursday January 29th 2015

Location: Sheraton New Orleans; New Orleans, LA

Event Name: January 2015 Committee Week

Sunday June 14th 2015 - Thursday June 18th 2015

Location: Marriott Anaheim; Anaheim, CA

Event Name: June 2015 Committee Week

Sunday January 24th 2016 - Thursday January 28th 2016

Location: Grand Hyatt San Antonio; San Antonio, TX

Event Name: January 2016 Committee Week

**Plans are underway to hold the June 2016 Meeting at the
IAEA Headquarters in Vienna**

Stay tuned....

Updates on C26.10 Activities

- Revisions of the following standards successfully balloted:
 - C1490 - Standard Guide for the Selection, Training and Qualification of Nondestructive Assay (NDA) Personnel (David Bracken, Ram Venkataraman, Tom Sampson, Wilson Noel)
 - C1455 - Standard Test Method for Nondestructive Assay of Special Nuclear Material Holdup Using Gamma-Ray Spectroscopic Methods (Tom Sampson)

Updates on C26.10 Activities

- The following standards are ready for balloting in the near future:
 - WK27292 (new standard) - Standard Guide for Nondestructive Assay of Special Nuclear Material (SNM) Holdup Using Passive Neutron Measurement Methods – Richard Mayer
 - C1316 (5 year revision) - Standard Test Method for Nondestructive Assay of Nuclear Material in Scrap and Waste by Passive-Active Neutron Counting Using the ^{252}Cf Shuffler – Stephen Croft

Updates on C26.10 Activities

New Standards being drafted

- Standard Test Method Hybrid K-edge Densitometry for Uranium and Plutonium in Solutions
- Standard Guide on TMU determination for various NDA techniques

WK24598 – Standard for Hybrid K-Edge Method for determining U and Pu Concentration in solutions

- Applicable to dissolver plant feed solutions which typically contain 50 to 400 g/l uranium and 1 to 4 g/l plutonium in the presence of fission products with β , γ activity of up to 10 TBq/l.
- Can be used for dissolver plant product solutions which contain typically 50 to 400 g/l uranium with, or without, 1 to 4 g/l plutonium
- Bringing together the community of HKED users/developers
 - Thus far: Canberra, ORNL, Korinzu, Shaw AREVA MOX
 - In the future: AREVA La Hague, ITU (Germany), IAEA

ASTM Standard Guide for Determination of TMU for various NDA Techniques

- Technical Contact: John Kirkpatrick, Canberra Industries
- Significant progress made in the last 2 meetings in 2014.
 - The uncertainty components are classified as Type A or Type B uncertainty on a case by case basis.
 - Type A uncertainties are those that are statistical in nature or can be measured (observed) directly. Type B uncertainties are those that are obtained by other means and are treated separately.
 - The methods of propagation of variances are used to combine the uncertainty components. The end user will interpret (to accept or not to accept) the results of a given NDA measurement based on the TMU
- Where possible, the guide borrows from ISO GUM. Challenges particular to NDA are addressed.
- The guide takes a first principles based approach, while remaining focused on practical implementation of the methods.
- Examples will be given for developing TMU estimates for various NDA techniques; Gamma, Passive neutron, Active neutron, Hold up, Heat based

Summary from the June 2014 Meeting of C26.10 in Jackson Hole, WY

- Participants: Jeff Gross (LLNL), Ron Jeffcoat (SRNL), Richard Mayer (DOE), Ram Venkataraman (Canberra), Joe Wachter (Canberra); Michael Soriano (BNL) and Lynn Preston (DOE) by phone for the TMU Guide discussion
- Work Item WK27292 (Neutron Hold up Guide) finalized and readied for balloting. Thanks to Richard Mayer for leading this effort.
- Much progress was made on the TMU Guide for NDA techniques.
- C1316 (^{252}Cf Shuffler Standard) discussed and is ready for balloting
- Discussion with C26.05 members; Donovan Porterfield (LANL), Mike Brisson (SRNL), Ben Karmioli (Shaw AREVA MOX) on an NDA alternative to the Alpha Spectrometry Techniques discussed in ISO21847
 - ISO21847 - Determination of Neptunium/Plutonium/Uranium-232 in uranium and its compounds. U.S. voted negative on this standard on the grounds that the method for “determining trace amounts of ^{237}Np is very subjective”, and that the ISO standard “did not provide the context for the need to determine Pu in any of the described uranium matrices.”
 - Possibility of using an isotopic code (FRAM, MGA/U) was discussed. However, in the case of ^{237}Np , the necessity to wait for ~3 months for ^{233}Pa daughter to achieve secular equilibrium was deemed a show stopper.
- Donovan Porterfield: “We don’t have a standard test method for determination of Isotopics using FRAM or MGA/U? Can C26.10 consider this?”

Mark your calendar! June 2016 C26 Meeting @ the IAEA, Vienna

- Efforts underway for ASTM C26 sub-committees to meet at the IAEA in Vienna.
- Tentative dates: June 13-17, 2016
- A visit to the IAEA laboratories in Seibersdorf and to those in the Vienna International Center is a possibility.
- Presentations by IAEA folks is a possibility
- Thanks for the efforts of Jim Sprinkle (IAEA), Steven Balsley (Seibersdorf), Joe Koury (C26 Staff Manager), Dale Wahlquist (C26 Chairman)

Summary from the June 2013 Meeting of C26.10

- Several 5 year revisions of C26.10 Standards were discussed.
 - C1490 - Standard Guide for the Selection, Training and Qualification of Nondestructive Assay (NDA) Personnel – Ram Venkataraman
 - C1455 - Standard Test Method for Nondestructive Assay of Special Nuclear Material Holdup Using Gamma-Ray Spectroscopic Methods – We covered a lot of ground during the January 2013 meeting, thanks to Tom Sampson. We briefly re-visited this in June 2013 (Ram Venkataraman).
 - C1500 - Standard Test Method for Nondestructive Assay of Plutonium by Passive Neutron Multiplicity Counting – Stephen Croft, Bob McElroy
 - C1514 - Standard Test Method for Measurement of ^{235}U Fraction Using Enrichment Meter Principle – Stephen Croft

In Conclusion:

- C26.10 is active thanks to the dedication of its core members.
- Attendance at ASTM C26.10 meetings is dwindling because of travel budget restrictions.
 - In the future, tele-conferences and video conferences may be used more.
- Need participation from multiple Industrial entities and Academia.