

Making the Most of Internal Audits



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Audit: Purpose

- **An audit is a methodical examination of a process or a system to:**
 - **Recognize problems**
 - **Detect trends**
 - **Identify improvement opportunities**
 - **Implement corrective and preventive actions when necessary**
 - **Follow up on the effectiveness of these actions in a timely manner**
- **Processes to be audited should include those for which lack of compliance would potentially result in an adverse event**

Audit: Cycle



Audit: Establishing Acceptance Criteria

- **Benchmarking with comparable institutions**
- **Analysis of internal activities**
- **Professional organization recommendations**
- **Academic literature**
- **Standards and/or regulations**

Audit: Developing SOPs and Forms

1. Process/Procedure to be evaluated

2. Purpose

3. Audit Method

- **Review of Records**
- **Personnel Interviews**
- **Direct Observation**
- **Confirmation of SOP Accuracy**

3. Staff Member Conducting Audit

4. Source of Data/Location of Observation

5. Frequency: Conducting Audit

6. Frequency: Reporting Audit

7. Sample Size

8. Elements to be Evaluated

9. Reporting Format

- **Individual Data**
- **Aggregate Data**

10. Acceptance Criteria

11. Action Plan

- **Short term**
- **Long term**

12. Follow up Timelines

13. Staff Member Reviewing Audit

Audit: Corrective and Preventative Action

- Investigate the cause of nonconformity related to processes and quality system
- Identify the action(s) needed to correct and prevent recurrence of nonconformity
- Verify or validate the corrective and preventive action to ensure that such action is effective and does not result in adverse affect
- Implement and document change necessary to correct and prevent identified nonconformity
- Ensure that information related to nonconformity is disseminated to those responsible for assuring the quality of processes and the quality system
- Submit relevant information related to quality problem, as well as corrective and preventive actions for management review

Audit: System Review

- **Audit programs are not static**
- **Audit programs should be evaluated for utility on periodic schedule**
- **Quality indicators should be periodically reviewed and modified, as necessary**
- **Acceptance criteria should be periodically assessed**

Audit: Standards and Regulations

- **FDA 21 CFR Part 1271**
- **FDA 21 CFR Part 820.100**
- **State Departments of Health**
- **AABB Standards for Cellular Therapy Services**
- **FACT-JACIE International Standards for Cellular Therapy Product Collection, Processing and Administration**
- **NetCord-FACT International Standards for Cord Blood Product Collection, Processing and Release for Administration**
- **College of American Pathologists**
- **IND/IDE**

Audit: Resources and References

1. **AABB Standards for Cellular Therapy Product Services. Current ed.**
2. **FACT-JACIE International Standards for Cellular Therapy Product Collection, Processing, and Administration. Current ed.**
3. **NetCord-FACT international standards for cord blood collection, banking, and release for administration. Current ed.**
4. **Code of Federal Regulations. Title 21, CFR Parts 16, 1270, and 1271. (revised annually)**
5. **Code of federal regulations. Title 21, CFR Part 820. (revised annually)**
6. **Comprehensive Accreditation Manual for Hospitals. Oakbrook Terrace, IL: The Joint Commission, Current ed.**
7. **Commission on Laboratory Accreditation. Laboratory general checklist. Northfield, IL: College of American Pathologists, Current ed.**
8. **ISO 9001:2008: Quality Management Systems—Requirements**
9. **Quality Management System: A model for laboratory services; Approved guideline—Current ed. CLSI document QMS01-A4**