

# Inducing Continuous Flow Densified Activated Sludge in Full Scale Systems

Three Case Studies



**BLACK &  
VEATCH**



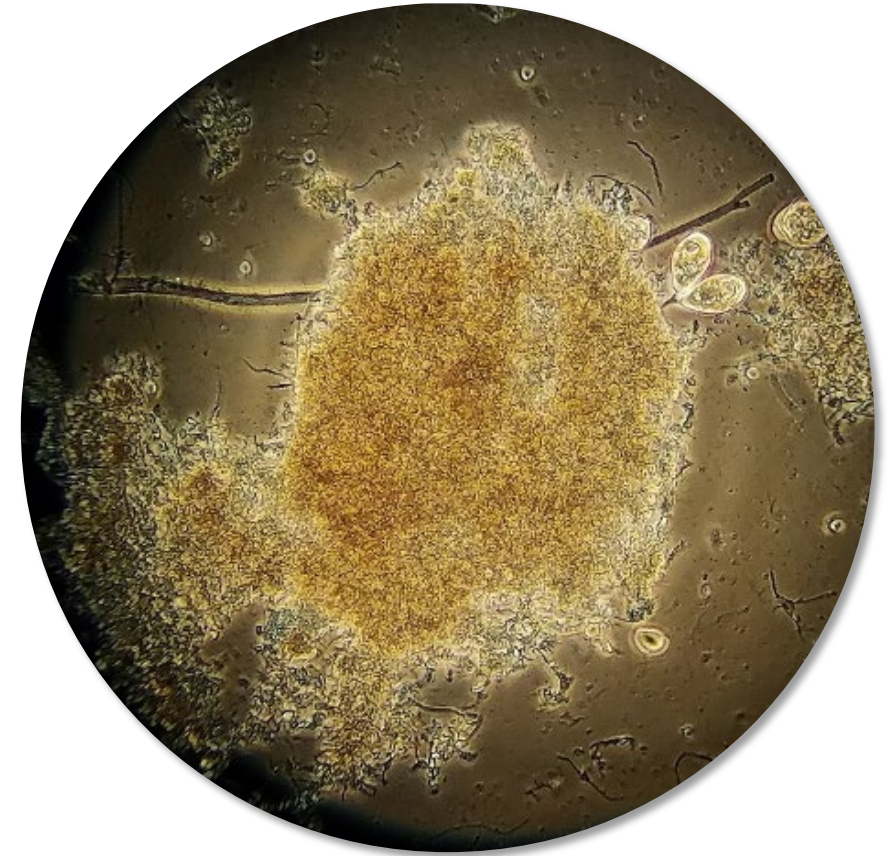
**ANNUAL CONFERENCE**

**DRIVING  
FORWARD**

*December 4-7, 2022 - Charlotte Convention Center - Charlotte, NC*

# What Are We Talking About Today?

- What is Densified Activated Sludge (DAS) and Why do I Care?
- Case Study A – *Impact of Biological Selector on Enhanced Settleability*
- Case Study B - *Impact of Biological Selector and Basin Configuration on DAS Settleability*
- Case Study C - *Inducing DAS Using Biological and Physical Selection*

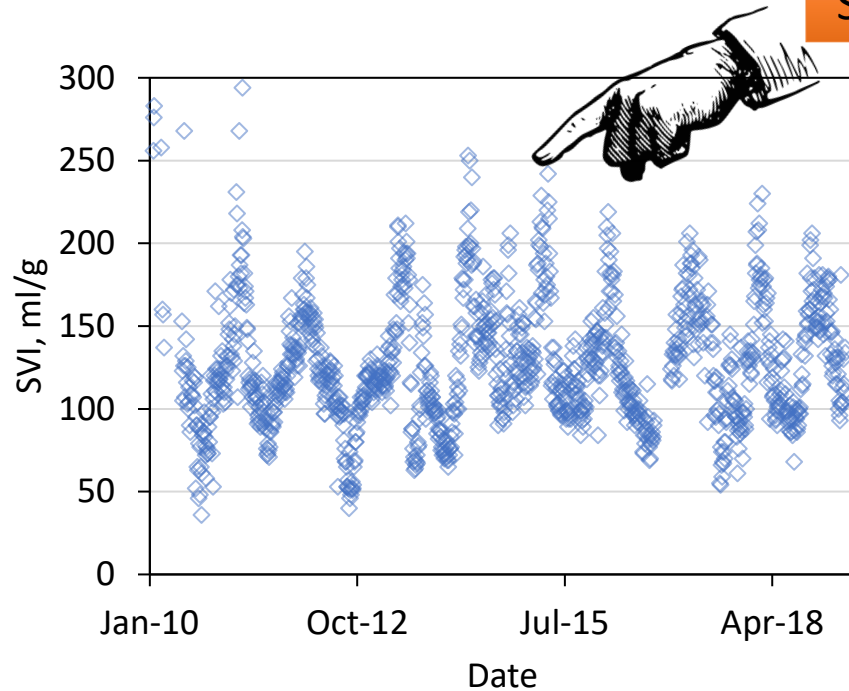


# What is Densified Activated Sludge (DAS) and Why Do I Care?

# Need to Cost Effectively Increase Capacity Driving Utilities to Consider DAS

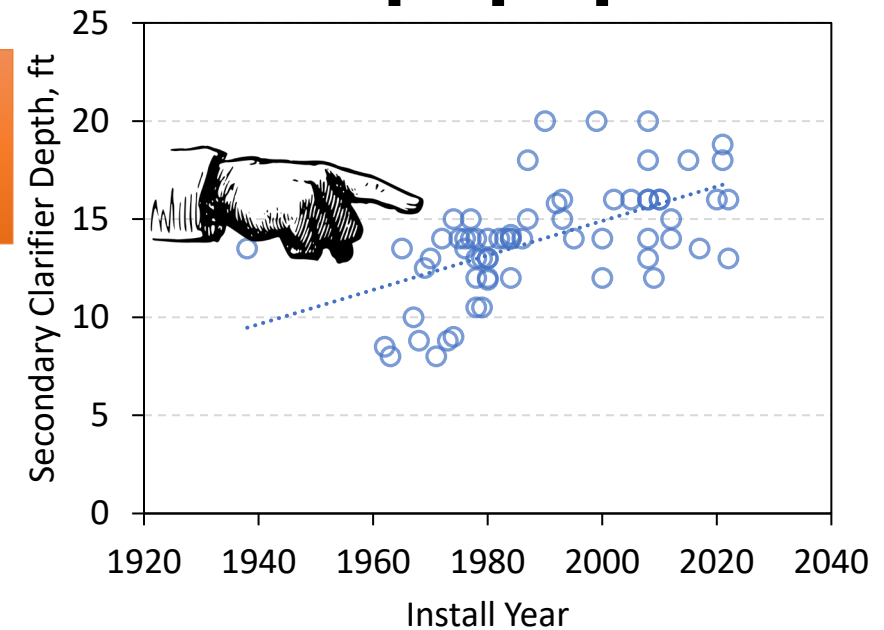
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SVI can greatly influence capacity



Typically means more infrastructure and deeper clarifiers

Addressing the sludge characteristics is the key



Data Source: Metro Water Recovery

Data Source: David Kinnear, Brian McNamara

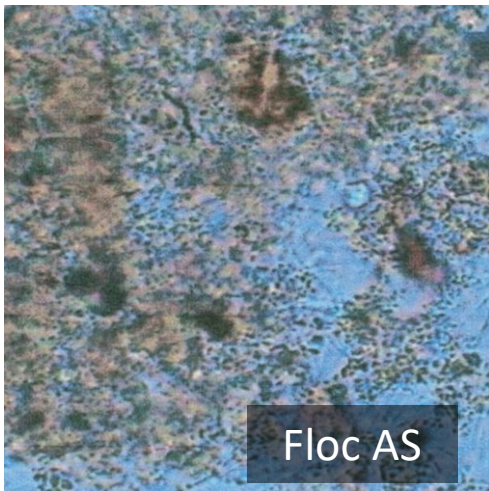


# Densified Activated Sludge is Aggregated Floc

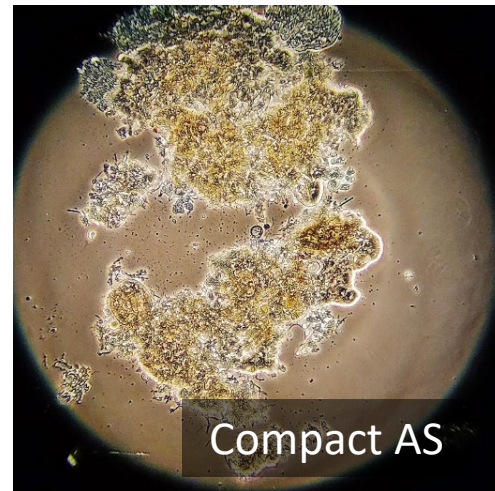


Granules making up aerobic granular sludge are to be understood as **aggregates of microbial origin**, which do not coagulate under reduced hydrodynamic shear, and which subsequently **settle significantly faster** than activated sludge flocs

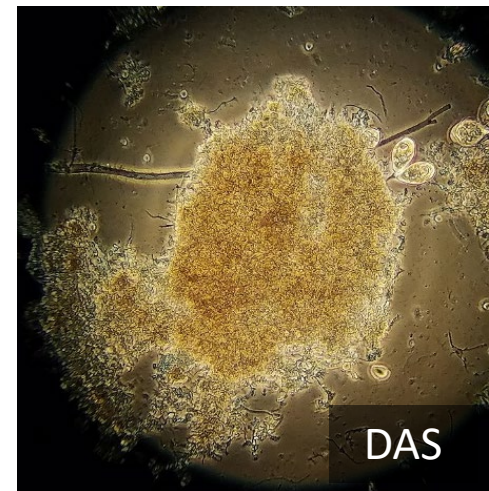
Enhanced settleability



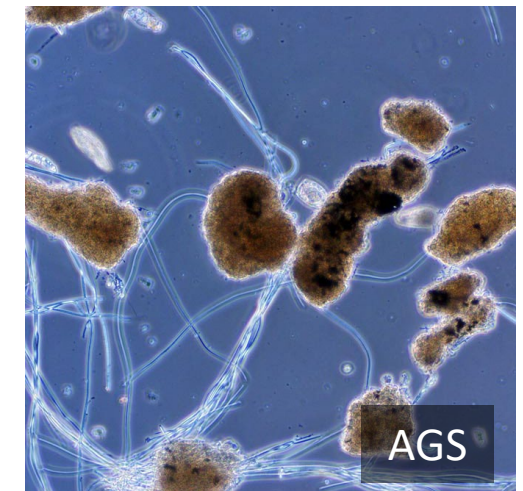
SVI<sub>30</sub> 80 to 300



SVI<sub>30</sub> 80 to 120



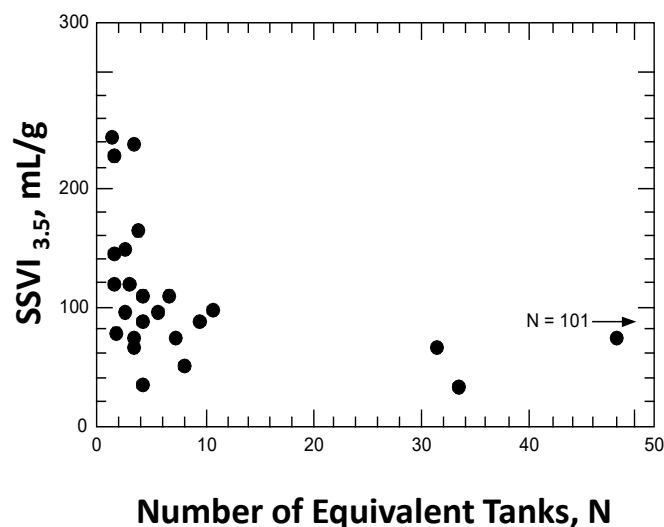
SVI<sub>30</sub> < 100



SVI<sub>30</sub> < 50

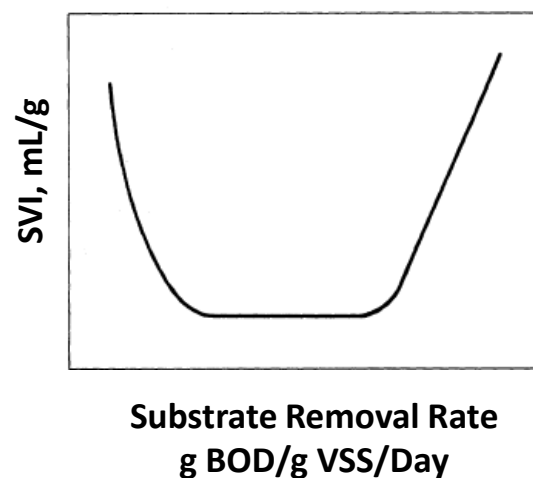
# Densified Activated Sludge Incorporates Known Settleability Concepts With Physical Selection Pressures

E. J. Tomlinson and B. Chambers, *The effect of longitudinal mixing on the settleability of activated sludge. Technical Report TR 122, Water Research Centre, Stevenage, England, 1978.*



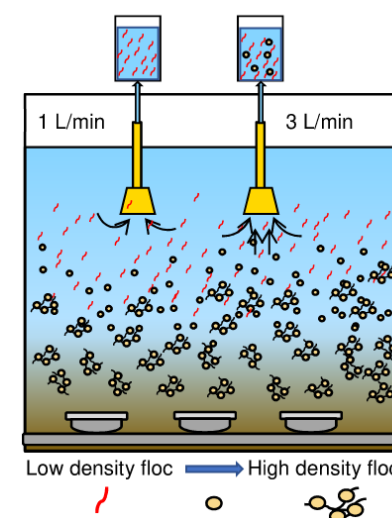
## 1. Plug flow conditions

Sezgin et al (1978) A Unified theory of activated sludge bulking, *Journal of Water Pollution Control Federation* 50(2)



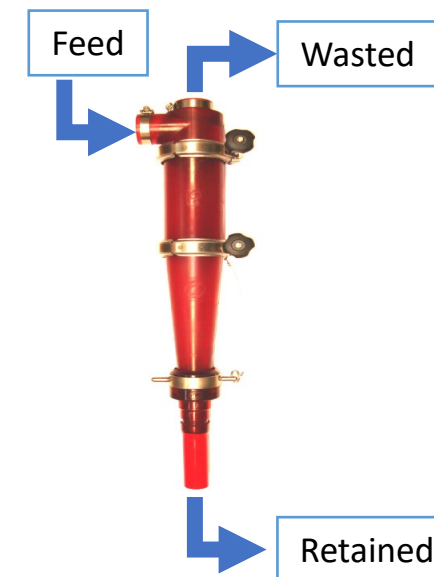
## 2. Selector zone design and loading

Maltos, R. A., Holloway, R. W., & Cath, T. Y. (2020). Enhancement of activated sludge wastewater treatment with hydraulic selection. *Separation and Purification Technology*, 250, 117214.



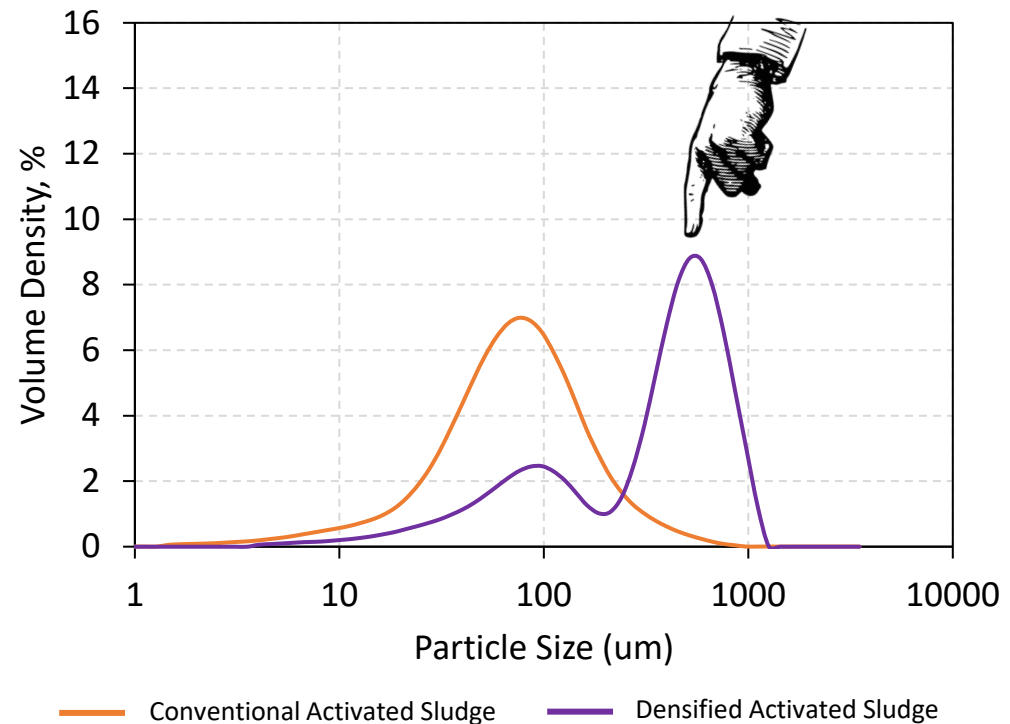
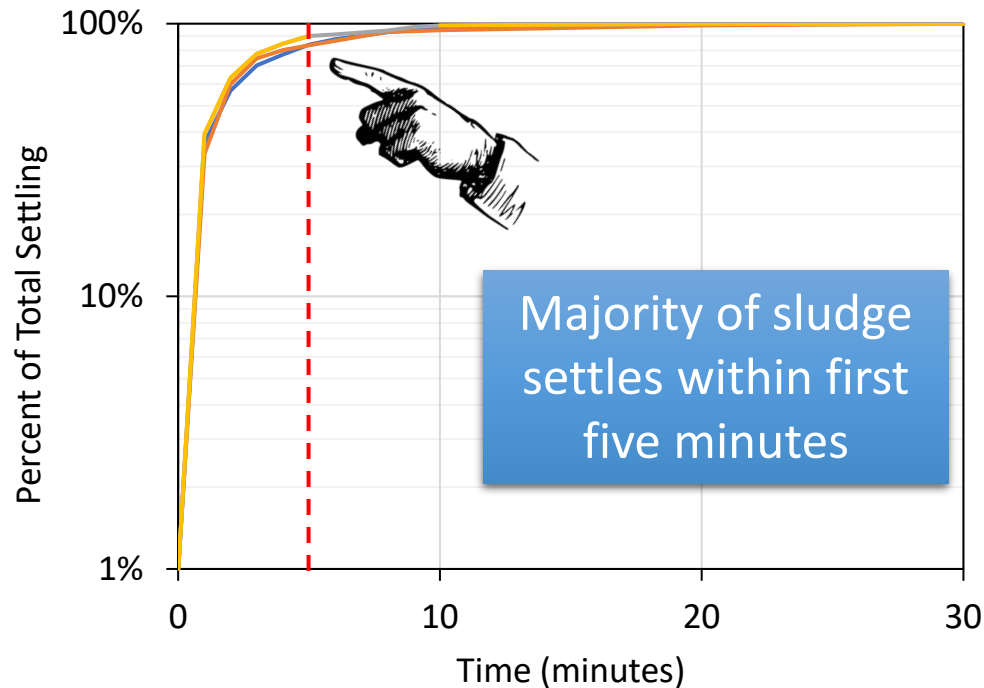
## 3. Physical selection

World Water Works.



# What Are Characteristics of Densified Activated Sludge?

Presence of MLSS larger than 200  $\mu\text{m}$



# Case Study A

## Impact of Biological Selector on Enhanced Settleability

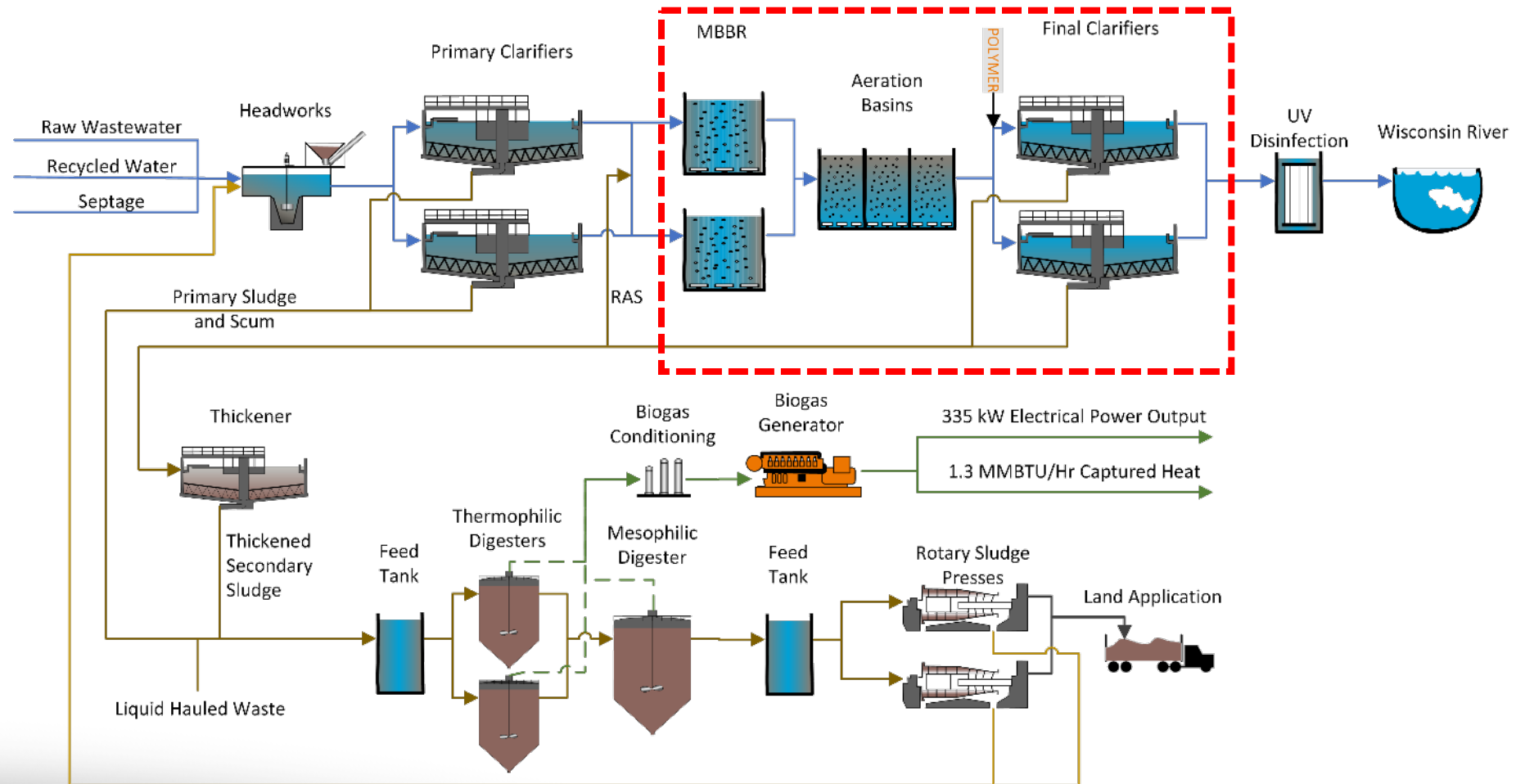


# Wisconsin Rapids WWTP

- Serves ~40,000 PE
- Average flow: 3.5 mgd
- Peak day flow: 12 mgd
- Goal to improve effluent quality



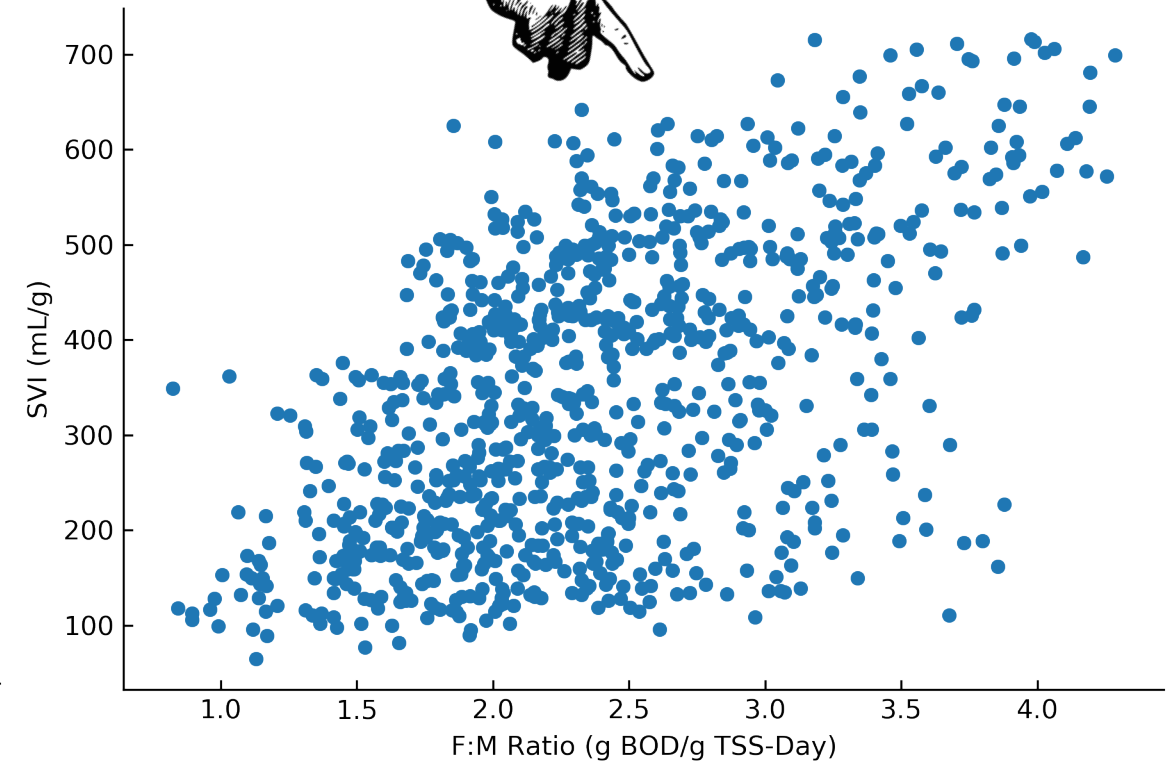
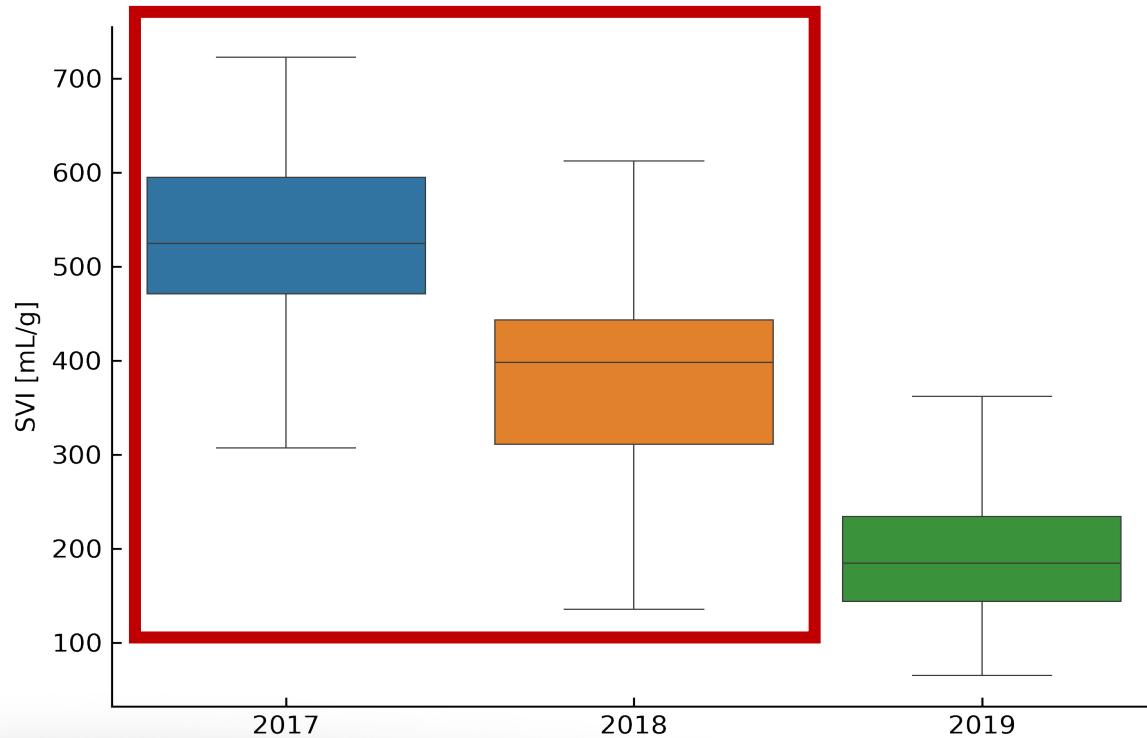
# Wisconsin Rapids WWTP Process



# Wisconsin Rapids Settleability Typically Poor

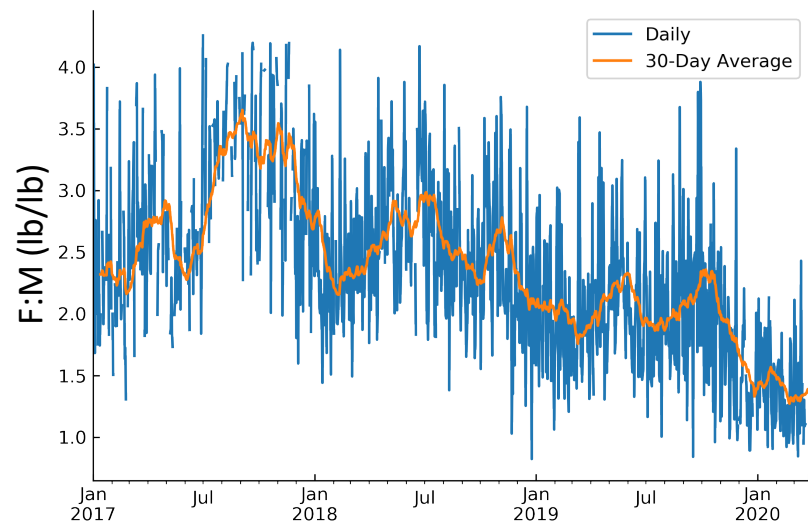


High loadings to  
selector zones

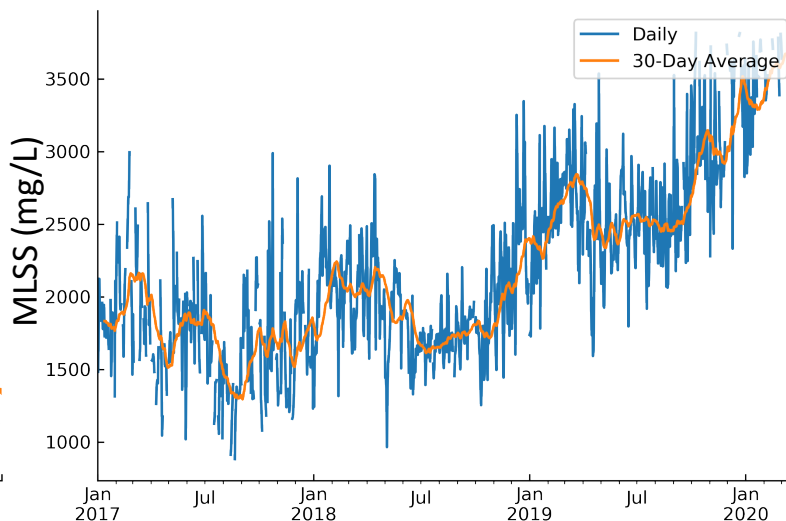




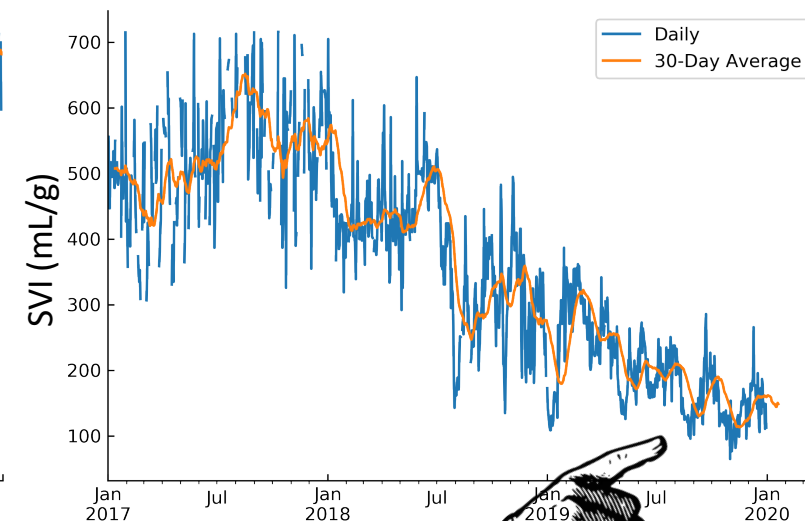
# Controlling F:M and SRT Improved SVI



Reduced selector F:M



Increased solids inventory



Goal was to reduce carbon bleedthrough

Lowest settleability at F:M  
< 2.0 lb BOD/lb TSS/d



# **Case Study B**

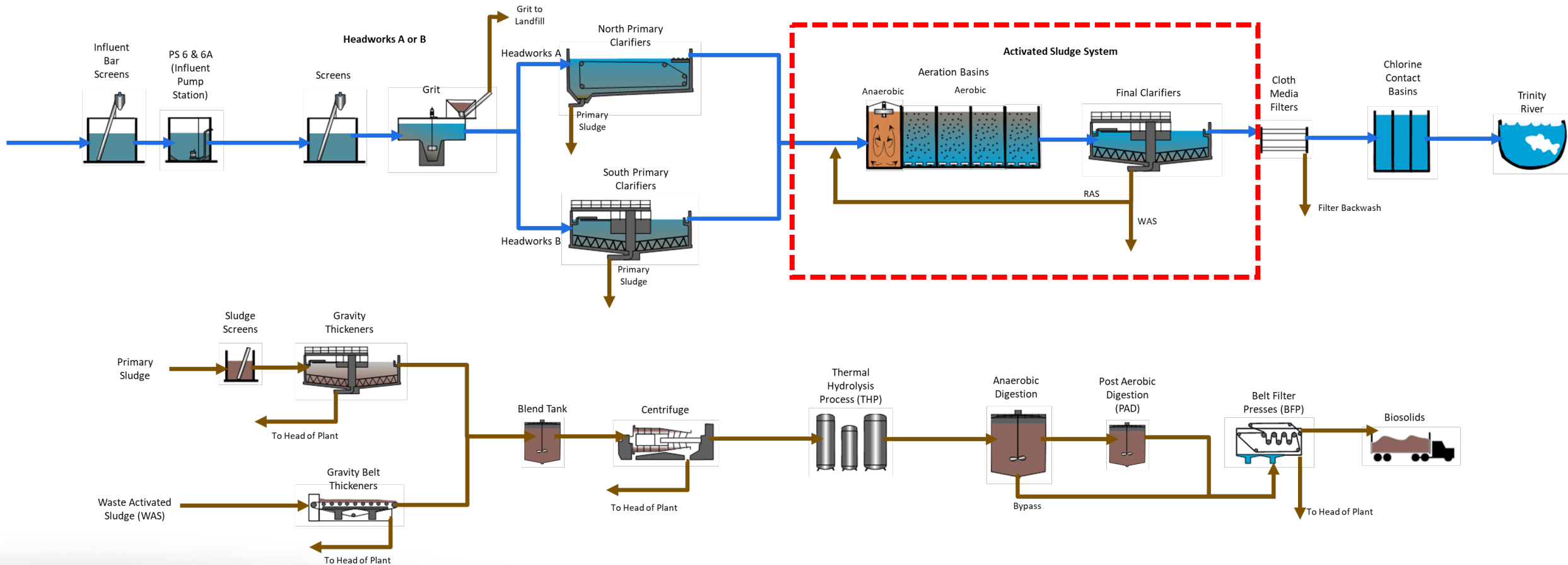
## **Impact of Biological Selector and Basin Configuration on DAS Settleability**

# TRA Central Regional Wastewater System

- Serves ~1.5 million PE
- Flow: 164 mgd
- Unexpected settleability changes negatively effect effluent quality

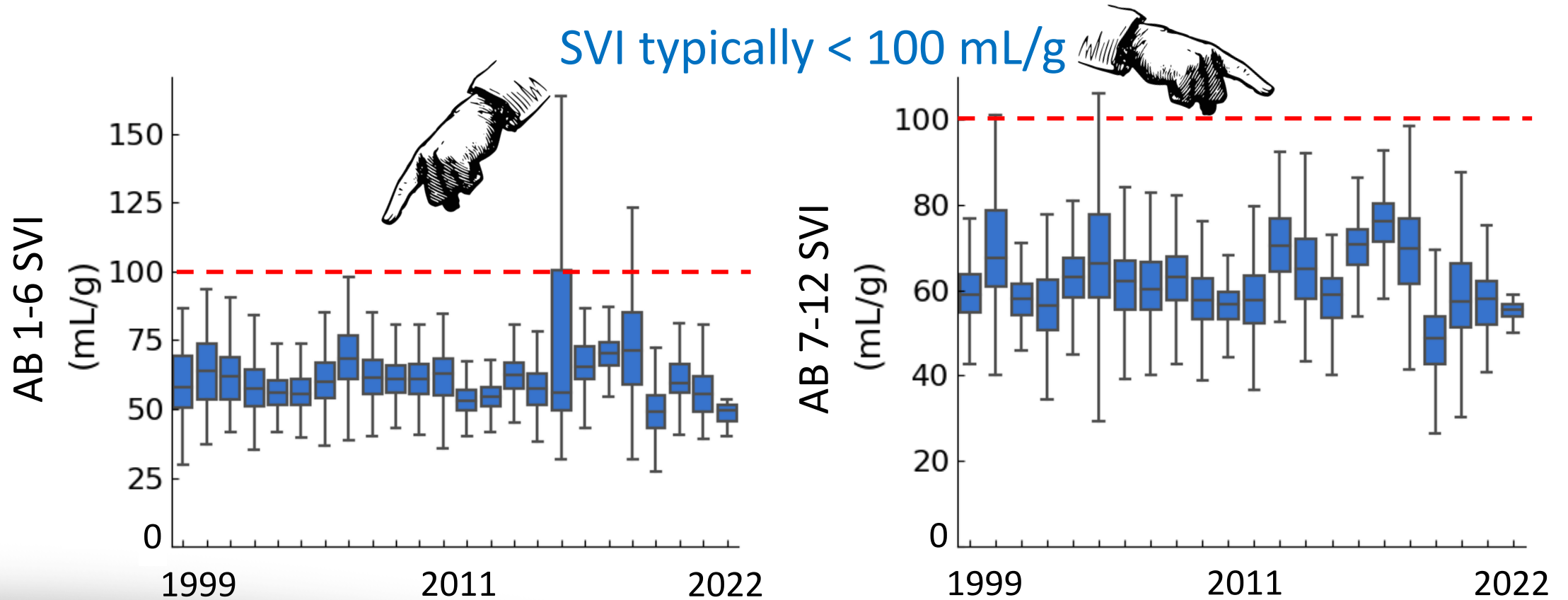


# Central Regional Wastewater System Process





# SVI Typically Low Due To Presence of DAS in System

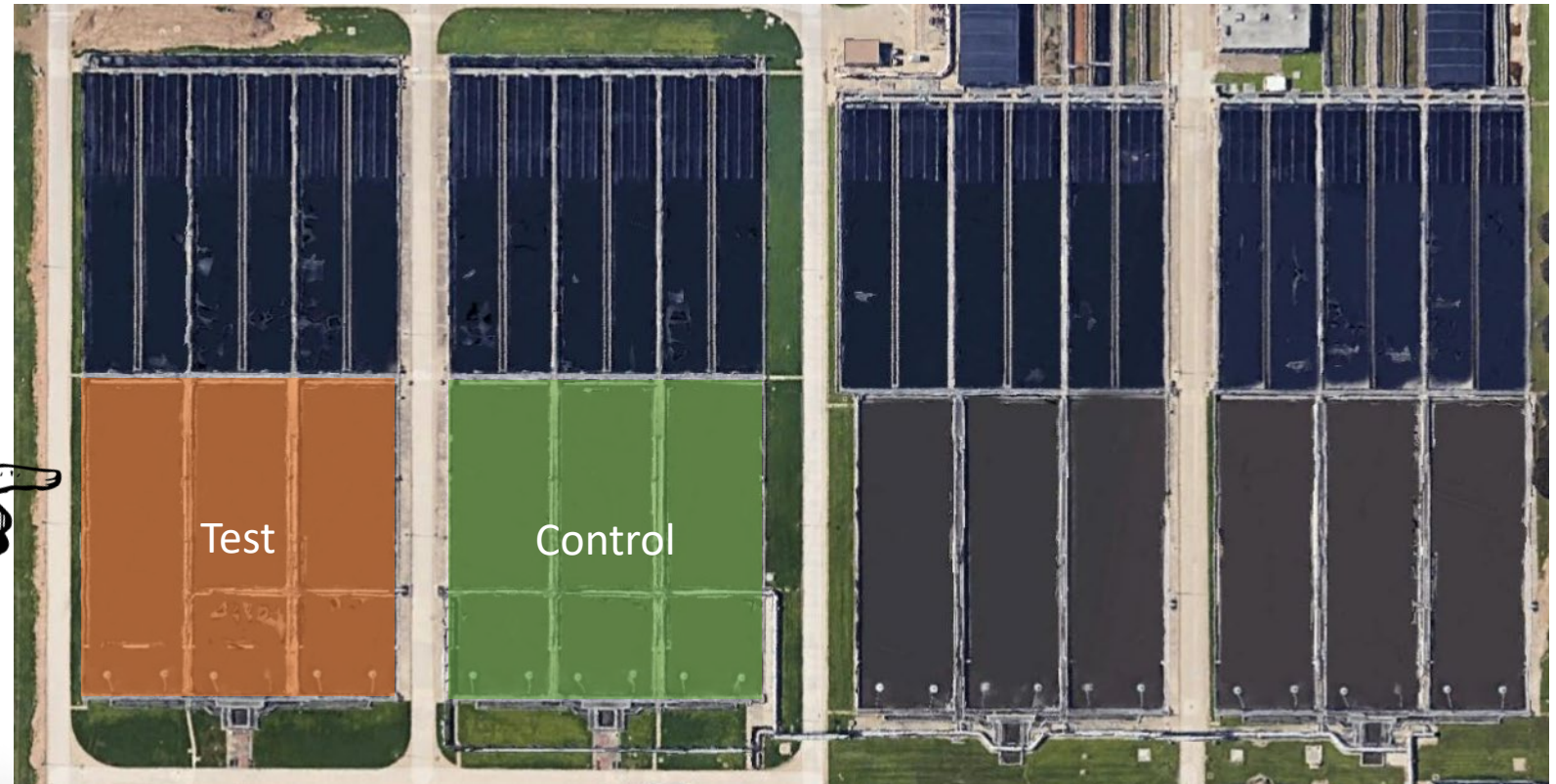




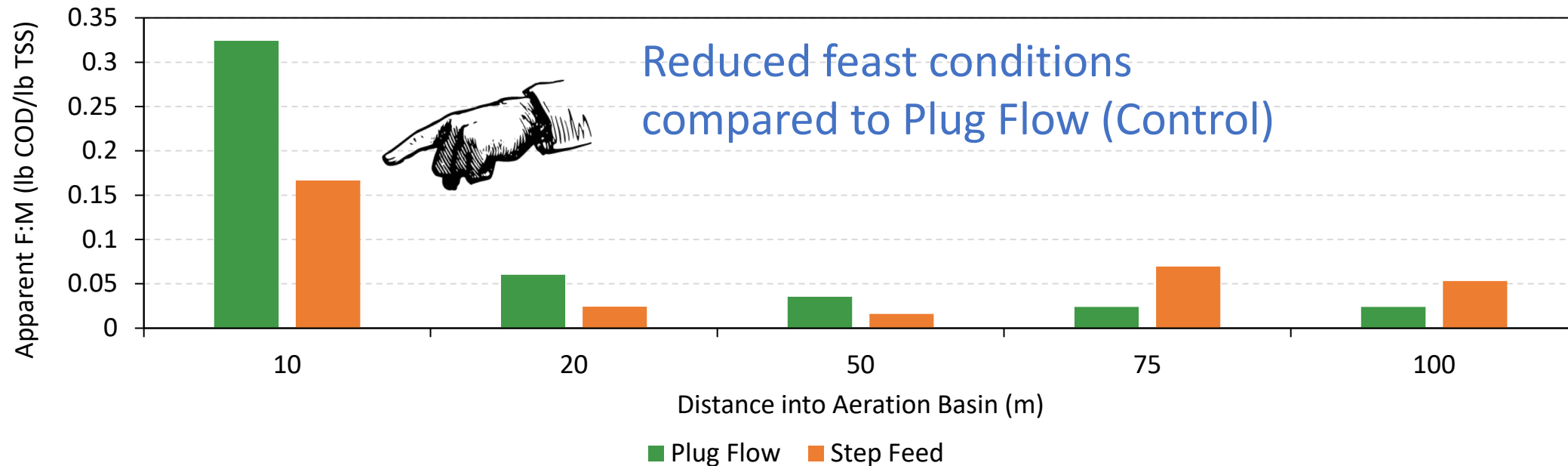
# What is the Impact of F:M and Basin Configuration on Settleability?

Operated Test basins in step-feed mode for 4 weeks to compare with Control basins operating in plug flow mode

30% of primary effluent fed at ~60% of basin length



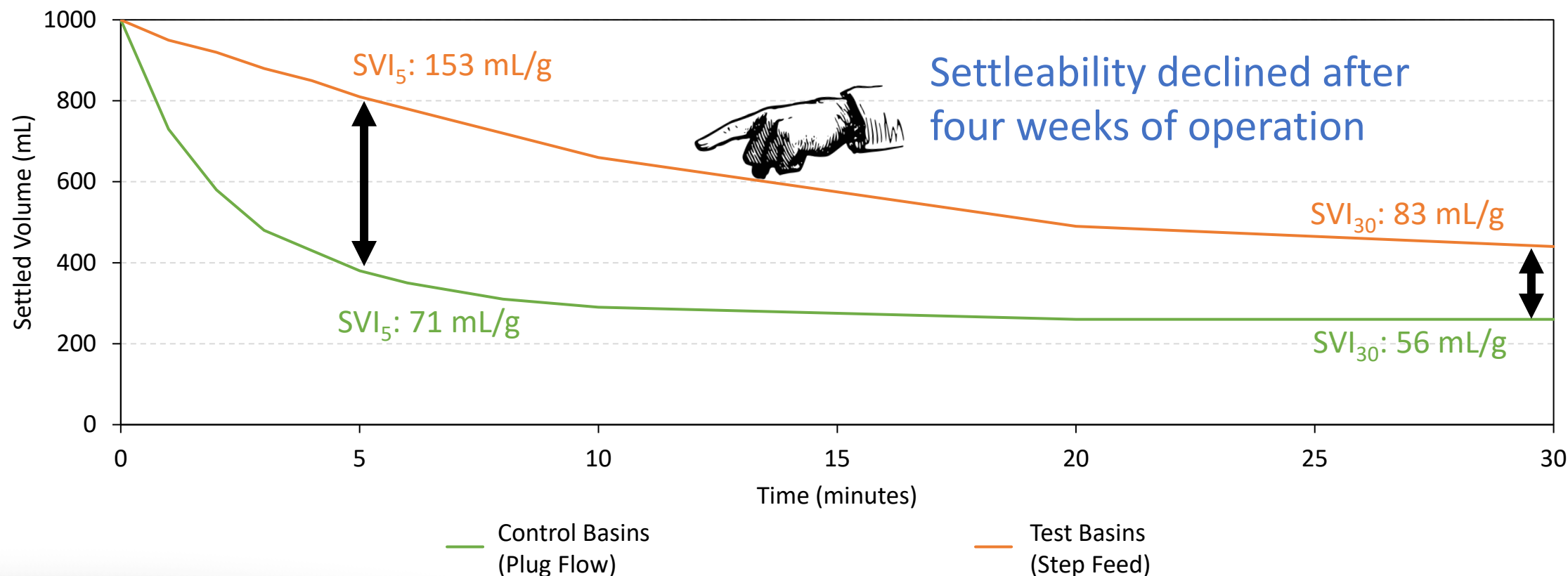
# Step Feed Influences Distribution of Carbon



Feast Period

Famine Period

# Basin Configuration Influences Settability



# Case Study C Inducing DAS Using Biological and Physical Selection



# Robert W. Hite Treatment Facility

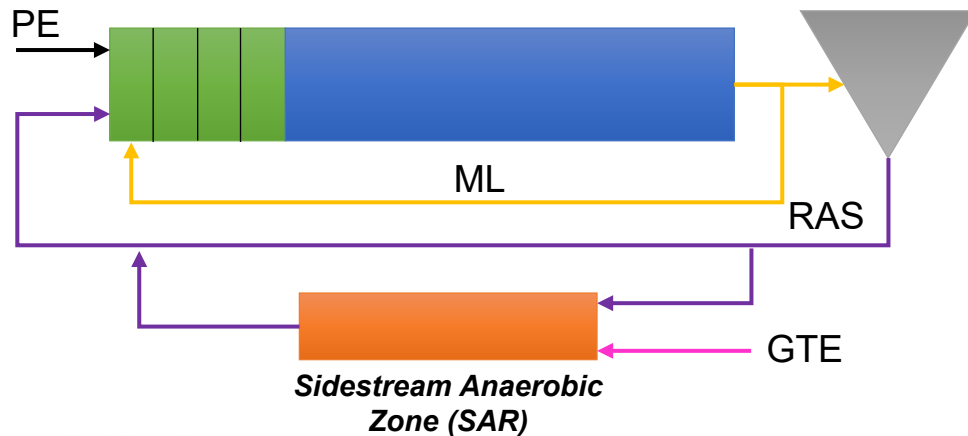


- Serves 2.0 million PE
- Flow: 225 mgd
- Two liquid treatment trains
- Expansion required to continue improving effluent quality
- Shallow clarifiers and limited real estate to expand

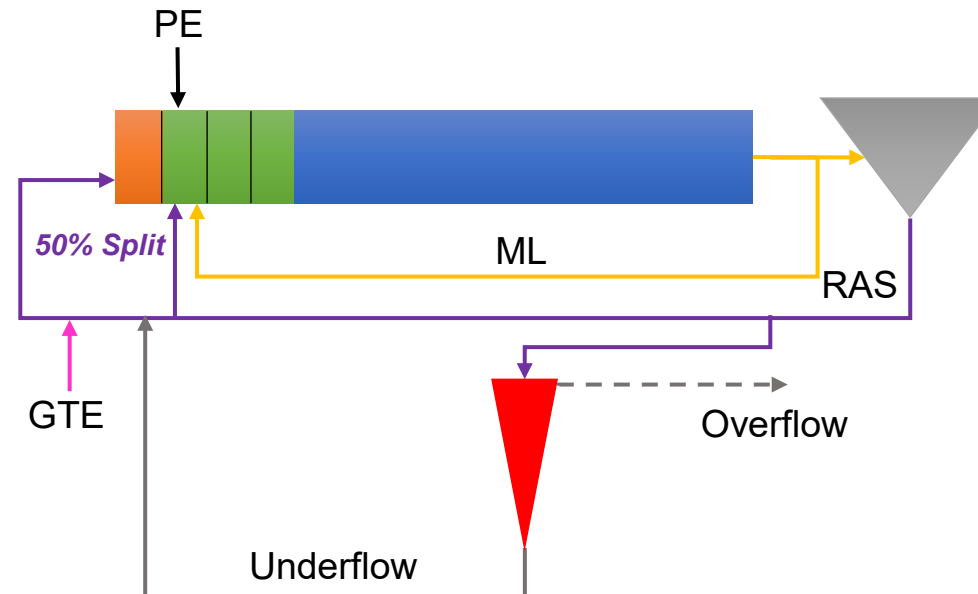


# Demonstration System Uses Selector Zones and Selective Wasting

**Control Basin**  
(MLE + SAR)



**Demonstration Basin**  
Current Configuration  
(MLE + SAR)



**Legend:**

- Aerobic
- Anaerobic
- Anoxic
- Hydrocyclone
- Primary Effluent
- Mixed Liquor (ML)
- Return Activated Sludge (RAS)
- Gravity Thickener Effluent (GTE)
- Underflow
- Overflow



# Demonstration Testing Timeline

## AO configuration

High anaerobic feast achieved in Z1 and Z2 using combination of PE and GTE

High Anaerobic Pressure – but limited N Removal

## A2O Configuration

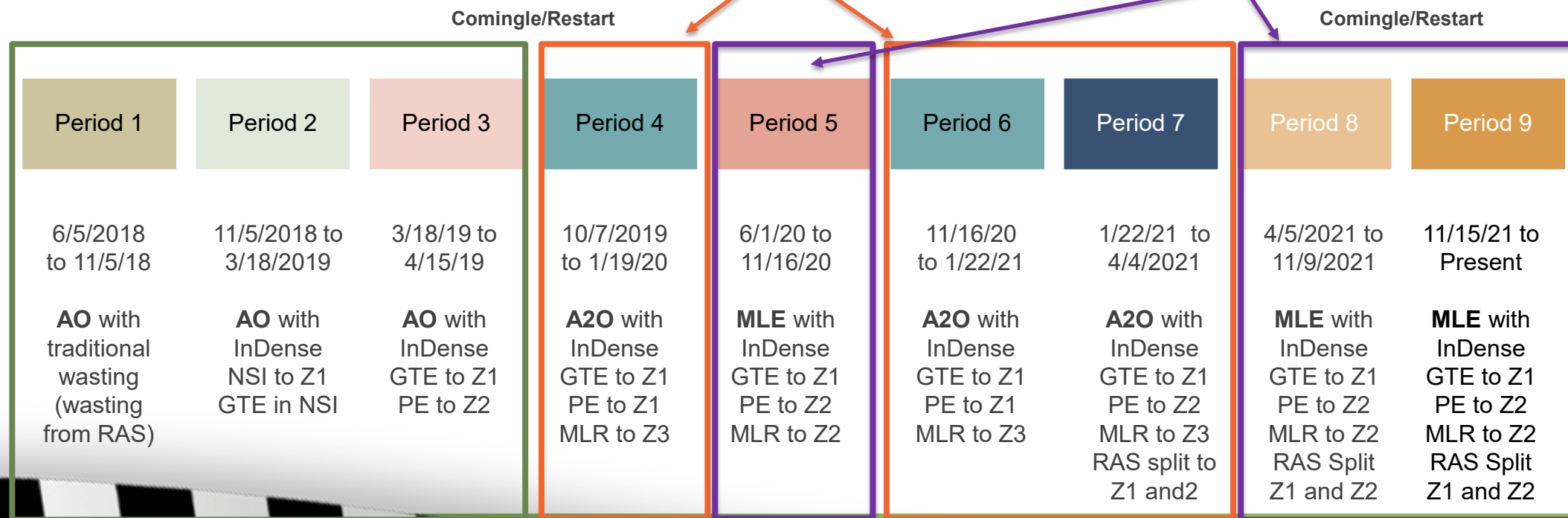
High anaerobic feast achieved in Z1 and Z2 using combination of PE and GTE

High Anaerobic Pressure with improved N Removal due to IMLR

## MLE-SAR Configuration

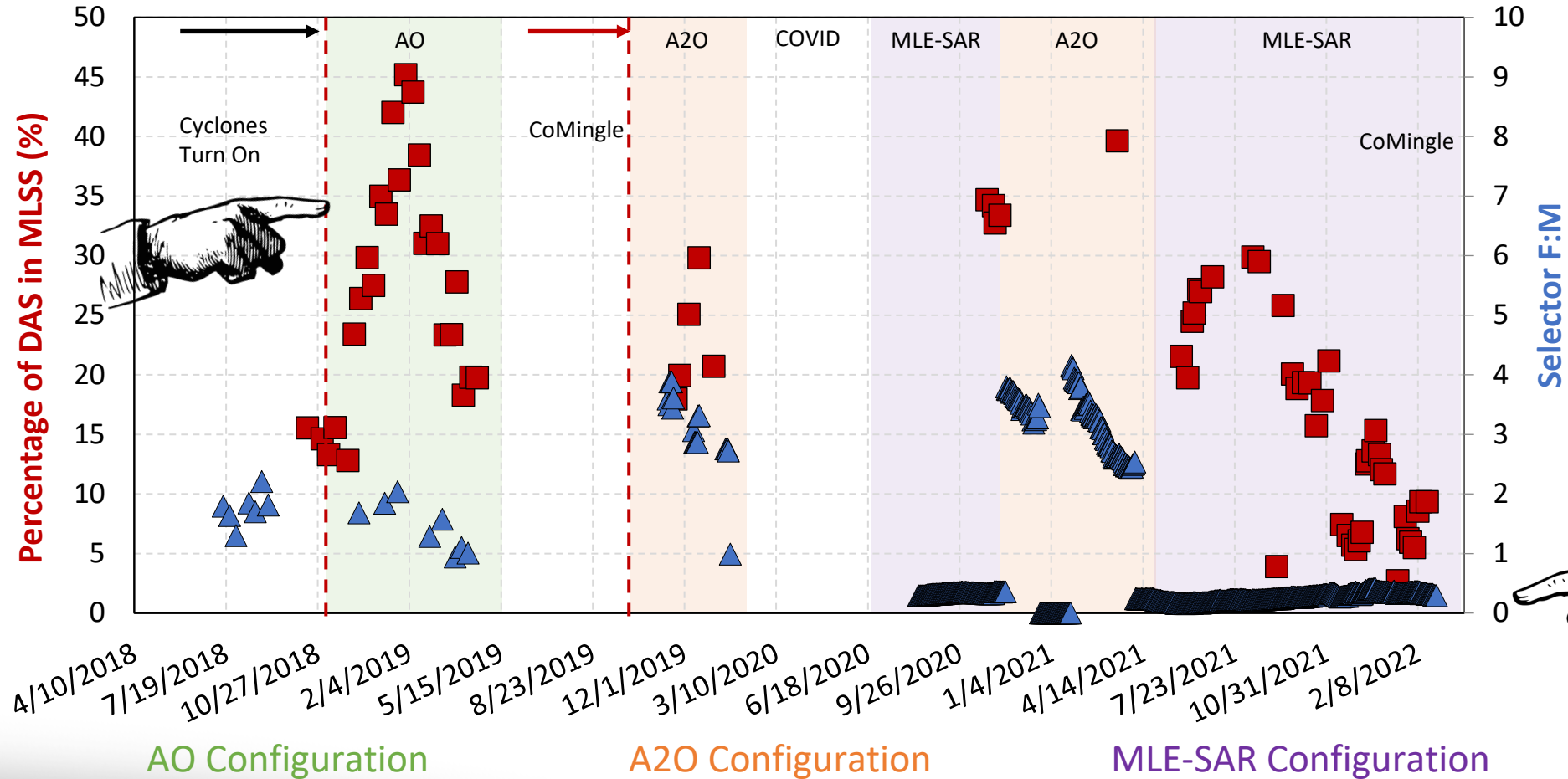
Minimal anaerobic feast condition with GTE\*

High anoxic feast\* with PE due to IMLR



# Selector F:M Influences %DAS in MLSS

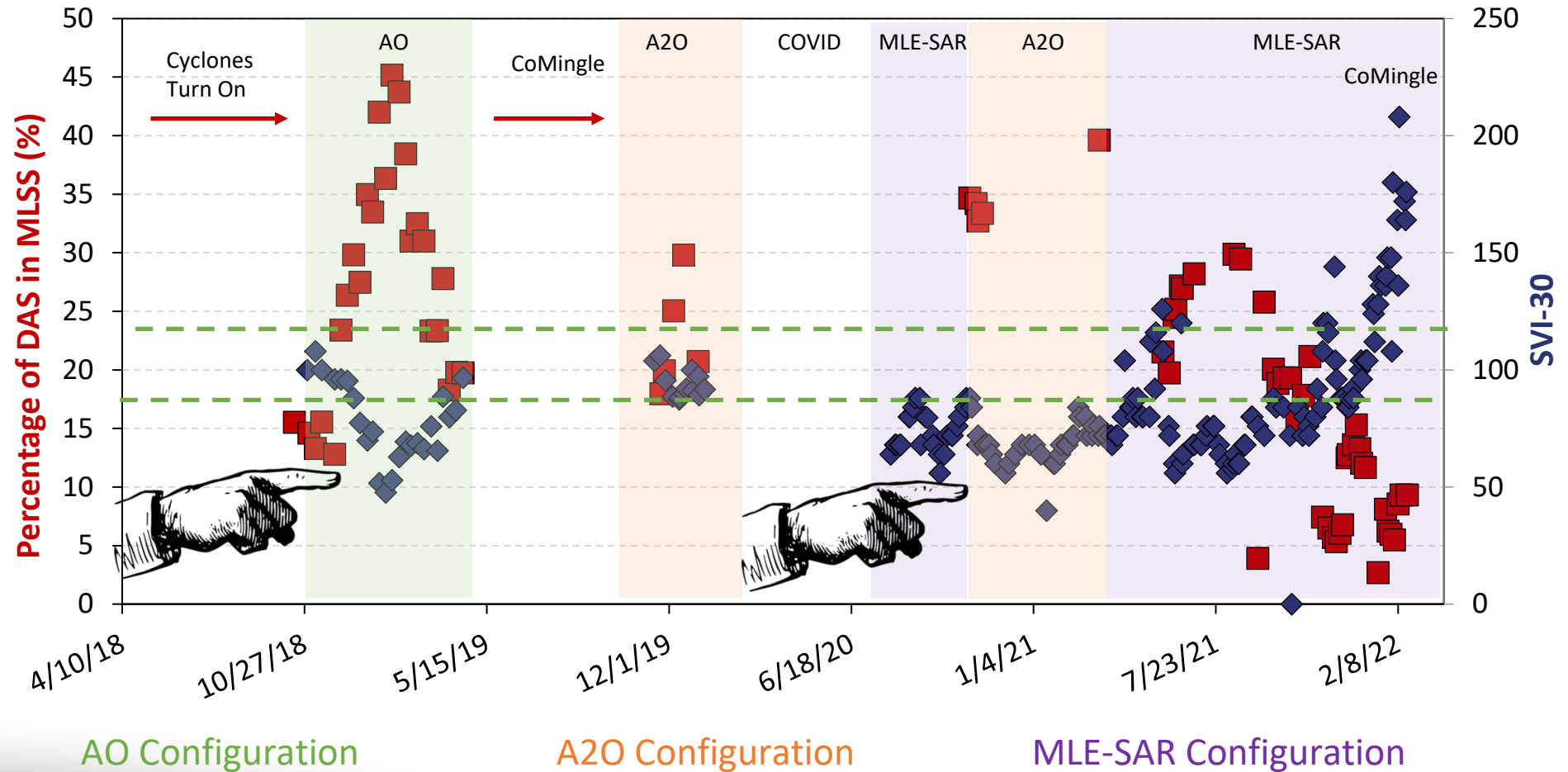
High fraction of DAS when selector F:M >1.0 lb/lb



MLE-SAR  
F:M <0.5  
lb/lb

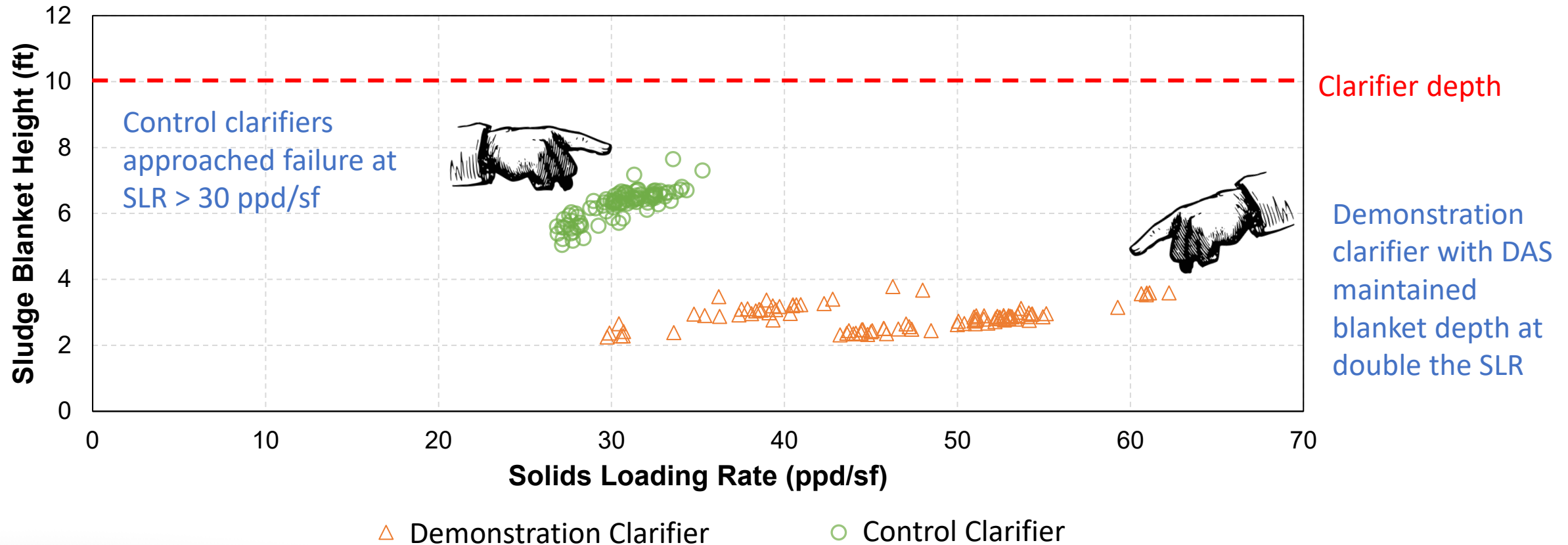


# Settleability Influenced by %DAS in MLSS



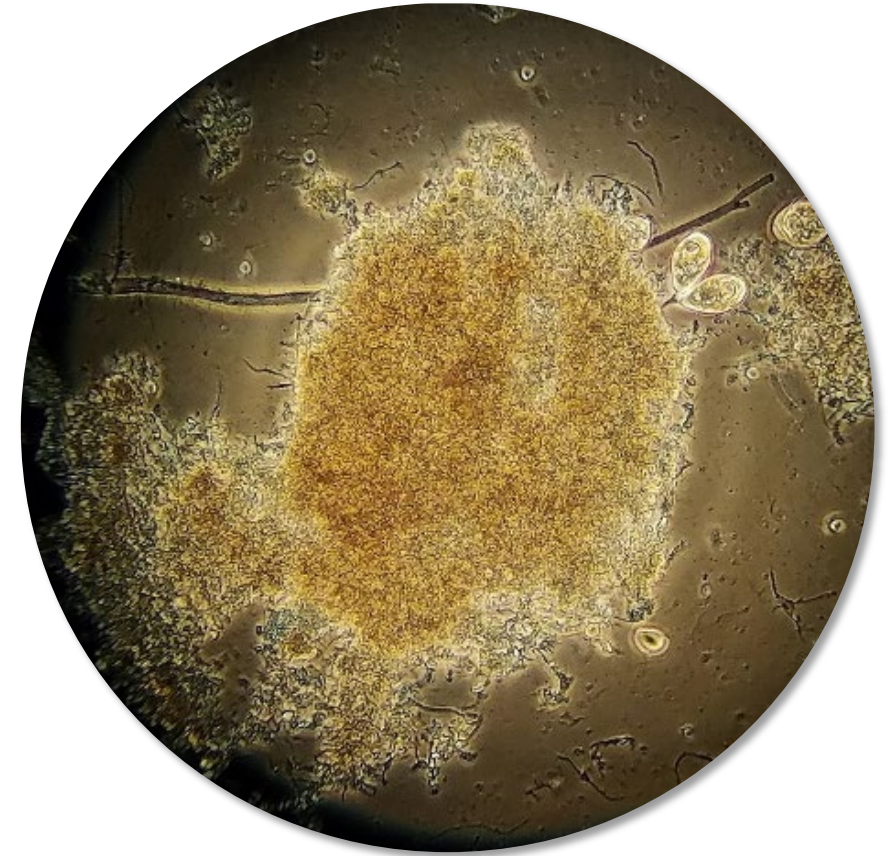
Desired SVI of <100 mL/g occurred when DAS% >15%

# DAS Impacts on Process Intensification



# Summary

- Three case studies evaluated
- Goal of DAS is to enhance settleability
- Key observations
  - Basin configuration influences enhanced settleability
  - Selector zone loading influenced enhanced settleability and amount of DAS present
  - Inducing DAS in an existing system is viable and has beneficial impacts





# Acknowledgements

## Robert W Hite Treatment Facility Case Study



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- Liz Werth
- Anna Scopp



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- Ron Latimer
- Alonso Griborio
- Wendell Khunjar

## Central Regional Wastewater System Case Study



- Theodore Chan
- Mike Young



- Eric Redmond
- Caitlin Ruff

## Wisconsin Rapids Wastewater Treatment Plant Case Study



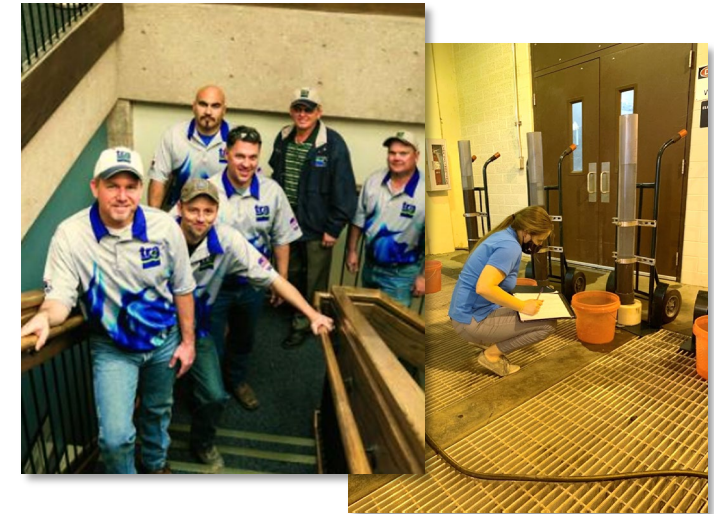
- Derek Budsberg
- Ryan Geifer



- Patrick Dunlap
- Leon Downing



*Metro Water Recovery Team*



*Trinity River Water Authority Team*





# THANK YOU

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