

**South
Texas
Chapter**



**San
Antonio
Section**

Summer Seminar

Emerging Issues in the Water/Wastewater Industry

Preparing for Nutrient Removal at Your Treatment Plant

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Presentation Outline



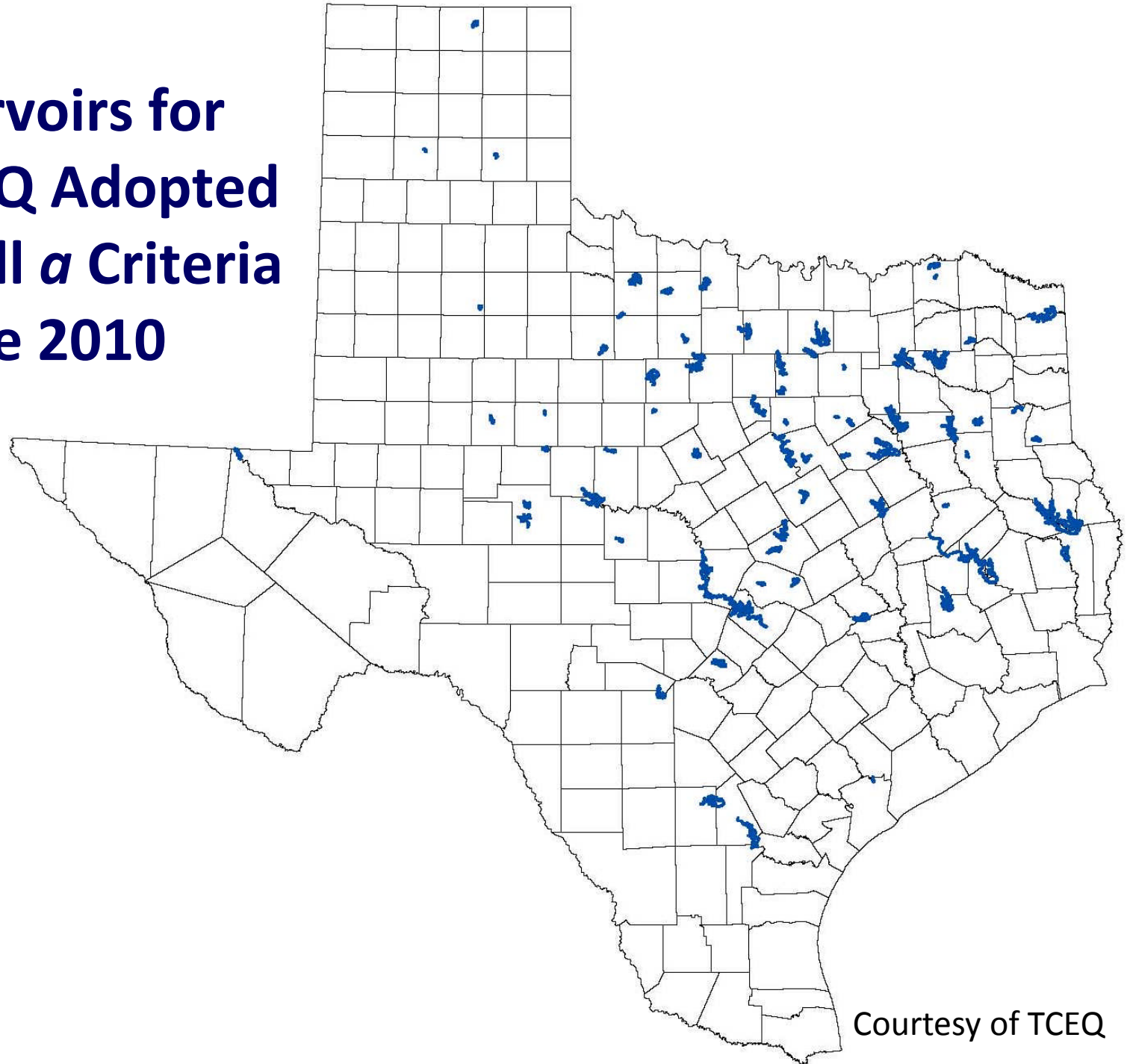
- Nutrient Regulations in Texas
 - When will I get nutrient limits in my permit?
 - What will it be?
- Quick Overview of Nutrient Removal
- Existing Treatment Plant Capacity Evaluation
 - TCEQ Design Criteria
- Wastewater Characterization
- Chemical or Biological Nutrient Removal (BNR)?
 - Process Configurations
- Nutrient Recovery

Current Permits with Nutrient Limits in Texas

Total Phosphorus (TP) Limit, mg/L	Number of Permits
>1.0	10
0.5 to 1.0	43
≤0.5	10
0.15	1

* There are two facilities with 6 mg/L and two with 8 mg/L Total Nitrogen limits.

**75 Reservoirs for
which TCEQ Adopted
Chlorophyll *a* Criteria
in June 2010**



Courtesy of TCEQ

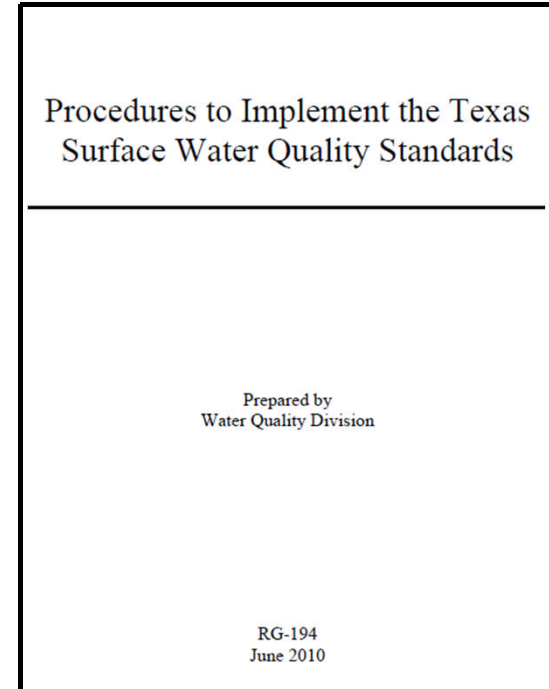
Proposed Total Phosphorus (TP) Limits in Texas

Permitted Flow, MGD	Typical TP Limit, mg/L
<0.5	1.0
0.5 – 3.0	0.5 to 1.0
>3.0	0.5

- More stringent limits may be recommended to protect unusually sensitive aquatic environments.
- Less stringent limits may be recommended when there are unusual mitigating factors.

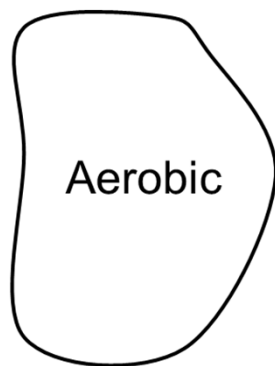
Status of Nutrient Criteria

- July 2, 2013: EPA approved TCEQ's chlorophyll *a* criteria for 39 reservoirs and disapproved for 36
- July 12, 2013: EPA approved TCEQ's 2010 Implementation Procedures
- New and amended permits that authorize discharges to the 39 reservoirs will now start receiving TP limits
- TCEQ adoption of estuaries, rivers and streams nutrient criteria in 2017 onward

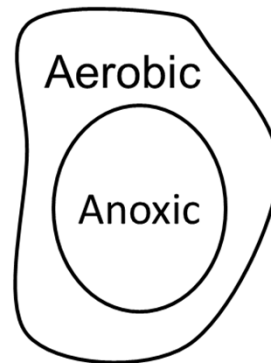


Aerobic, Anoxic or Anaerobic?

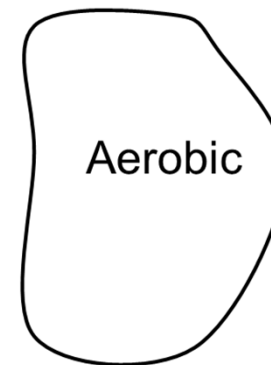
- Aerobic – dissolved oxygen (D.O.) present
- Anoxic – No D.O., but nitrate is present
- Anaerobic – No D.O. and no nitrate
- Relative terms, not to be taken absolutely, especially in biological reactors



F/M = 0.1
D.O. = 1 mg/l



F/M = 0.4
D.O. = 1 mg/l



F/M = 0.4
D.O. = 2.5 mg/l

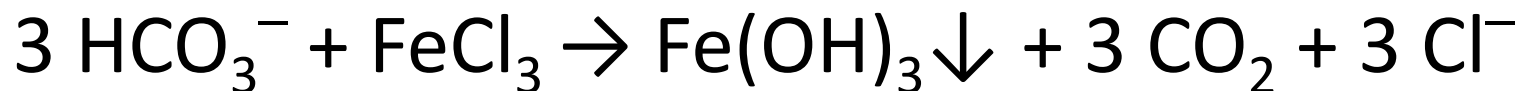
P Removal by Chemical Addition

Phosphate is removed by precipitation



More chemical needed than predicted by equation due to other competing reactions

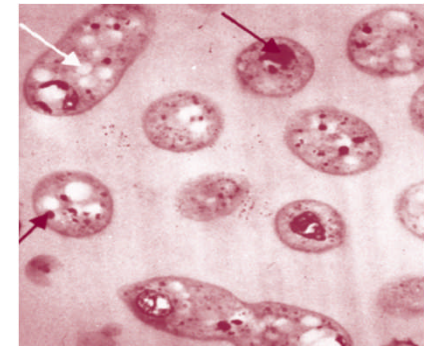
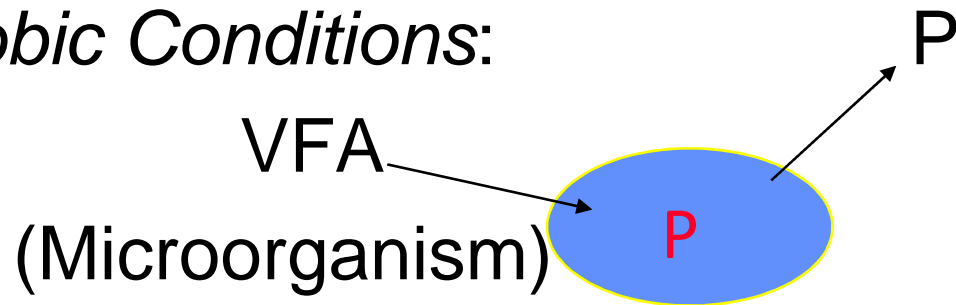
Alkalinity is consumed by metal salts and vice versa



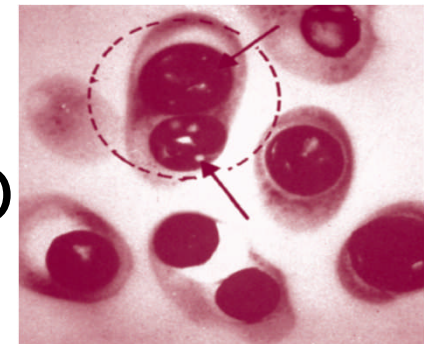
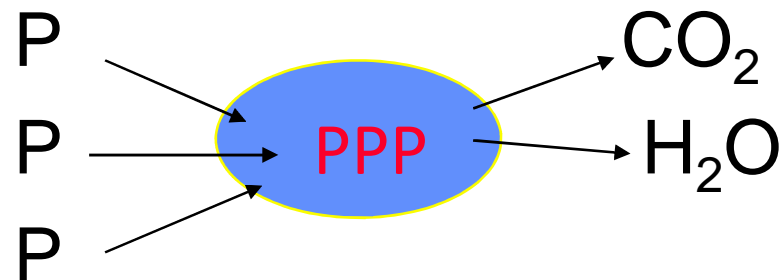
Biological Phosphorus Removal

Requires Volatile Fatty Acids (VFAs) and alternating anaerobic/aerobic conditions

Anaerobic Conditions:

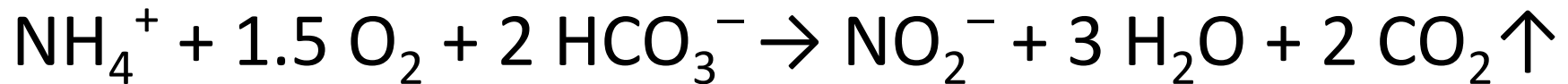


Aerobic Conditions:



Biological Nitrogen (N) Removal

Nitrification: Ammonium ion (NH_4^+) oxidized in two steps – first to Nitrite (NO_2^-), then to Nitrate (NO_3^-)



7.14 parts of **alkalinity** and **4.57** parts of **oxygen** consumed for every part of NH_4^+ oxidized to NO_3^-

Biological Nitrogen (N) Removal (continued...)

Denitrification: Nitrate (NO_3^-) reduced to nitrogen gas in the absence of oxygen (anoxic condition)



3.57 parts of **alkalinity** formed and **2.86** parts of **oxygen** “recovered” (or BOD consumed) for every part of NO_3^- denitrified

Existing Treatment Plant Capacity Evaluation

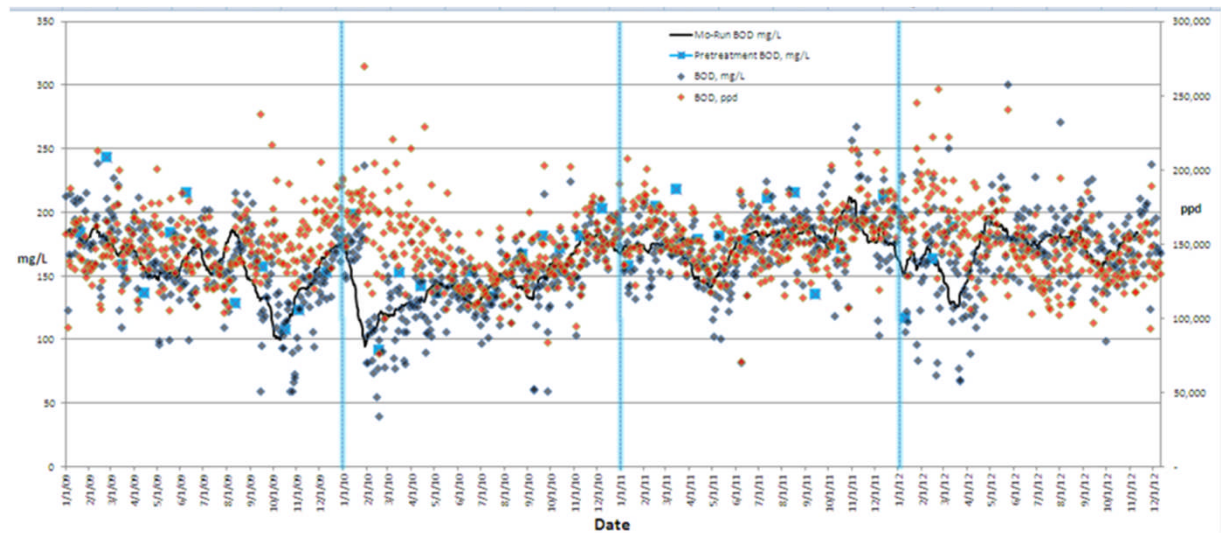
- Check design and peak flows and load capacities for each treatment unit
- TCEQ “Design Criteria”
- Historical data analysis and actual treatment capability to meet permit limits
- Excess aeration basins capacity available?
- Can your basins sustain more SRT?
- Room for expansion?
- Hydraulic Head?
- Room for Filters? (for stringent limits)



Wastewater Characterization

- Effluent data (for regulatory reporting)

- BOD₅
- TSS
- NH₃-N
- pH
- TP

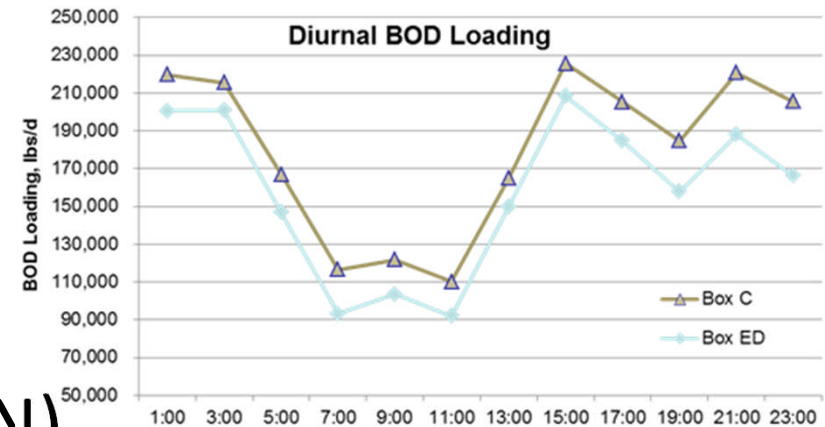


- Measurement Frequency
 - Large Plants: More frequent
 - Small Plants: Less frequent
 - May want targeted and intensive sampling



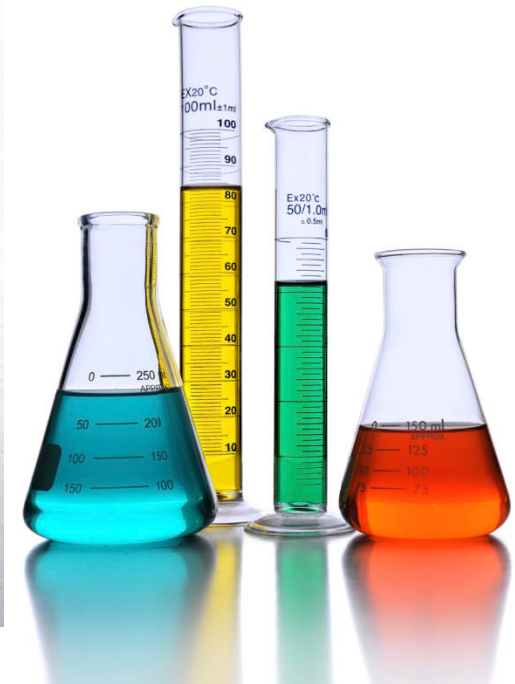
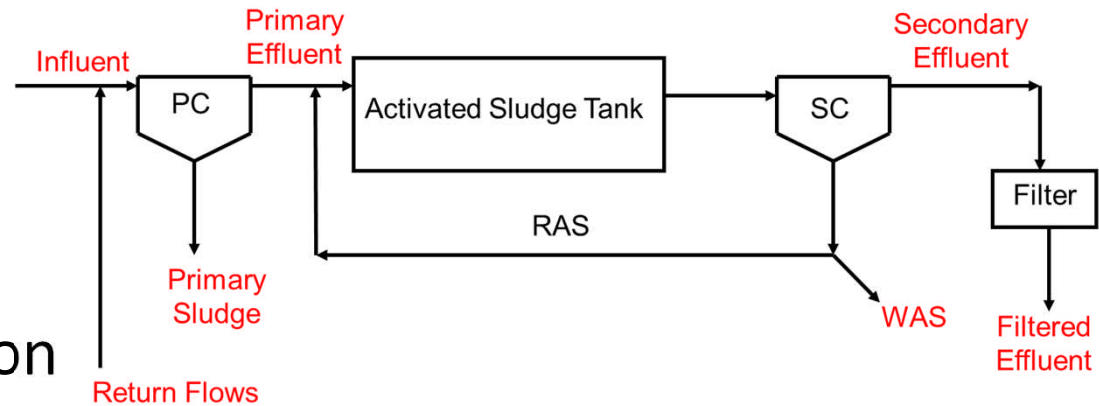
Wastewater Characterization (continued...)

- BOD₅ – Total and Soluble
- COD – Total and Soluble
- NH₃-N
- Total Kjeldahl Nitrogen (TKN)
- Nitrate (NO₃⁻) and Nitrite (NO₂⁻)
- pH
- Alkalinity
- TP
- Ortho-Phosphorus (OP)



Wastewater Characterization (continued...)

- Influent
- Primary Effluent
- Secondary Effluent
 - Pre- and post-filtration
- Primary Sludge
- Waste Activated Sludge
- Sidestreams: Filter backwash, Thickener return flows, digester supernatant, Dewatering return flows



Wastewater Characterization (continued...)

- Volatile Fatty Acids (VFAs)
 - Critical for BNR, especially for biological P removal
 - Difficult to measure
- Surrogate for VFAs
 - Readily Biodegradable COD (RBCOD)
 - Biological batch feed test method – time consuming
 - Truly Soluble COD (TSCOD) – Faster physical-chemical method* using flocculation



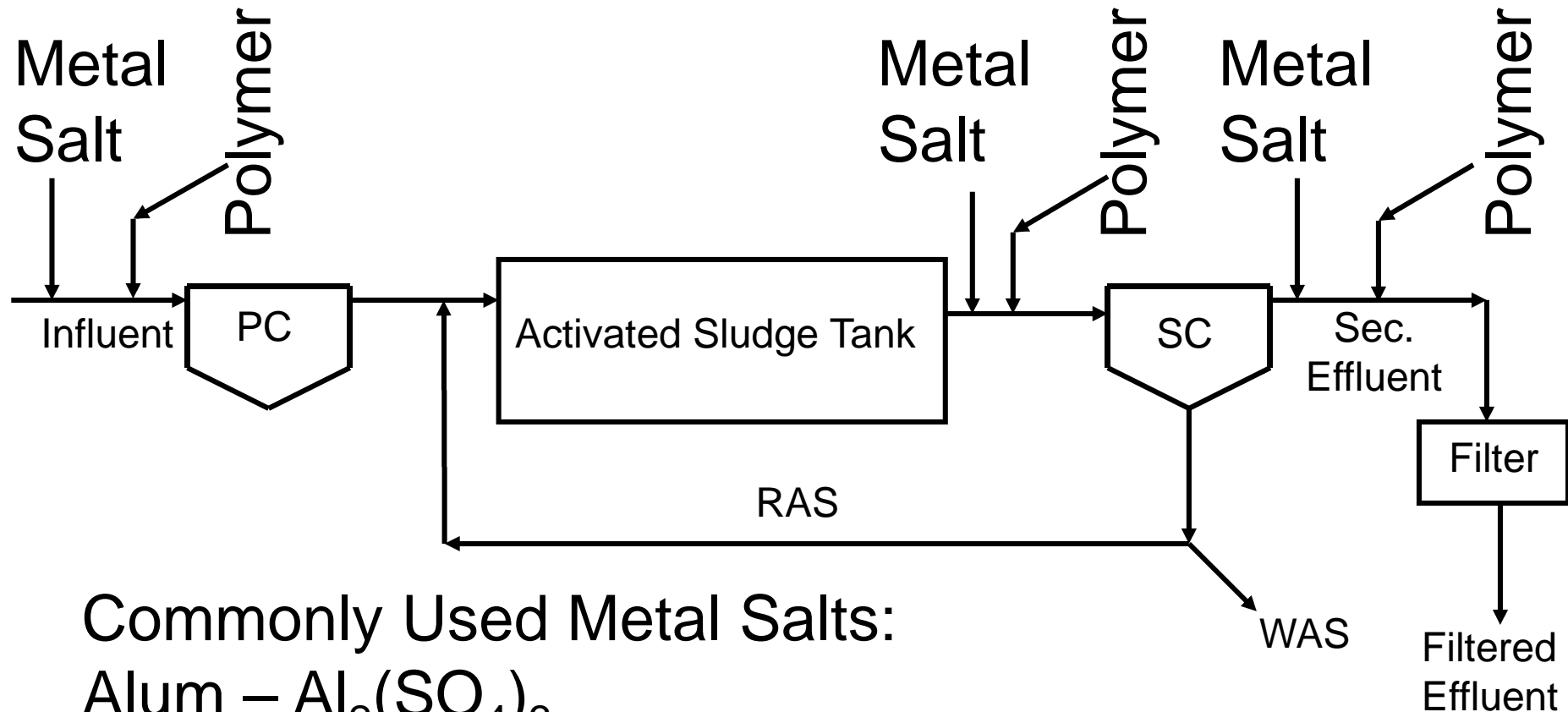
* Mamais, D., Jenkins, D., and Pitt, P. (1993): "A rapid physical-chemical method for the determination of readily biodegradable soluble COD in municipal wastewater." *Water Research*, **27** (1), pp 195 - 197.

TP Limits and Reasonably Achievable Technology

TP Limit (mg/L)	Biological	Chemical	Biological & Chemical	Filtration	Membranes
>1.0	✓	✓			
1.0	✓	✓	✓		
0.5			✓	✓	
<0.2					✓

P Removal by Chemical Addition

Dosing Options



Commonly Used Metal Salts:

Alum – $\text{Al}_2(\text{SO}_4)_3$

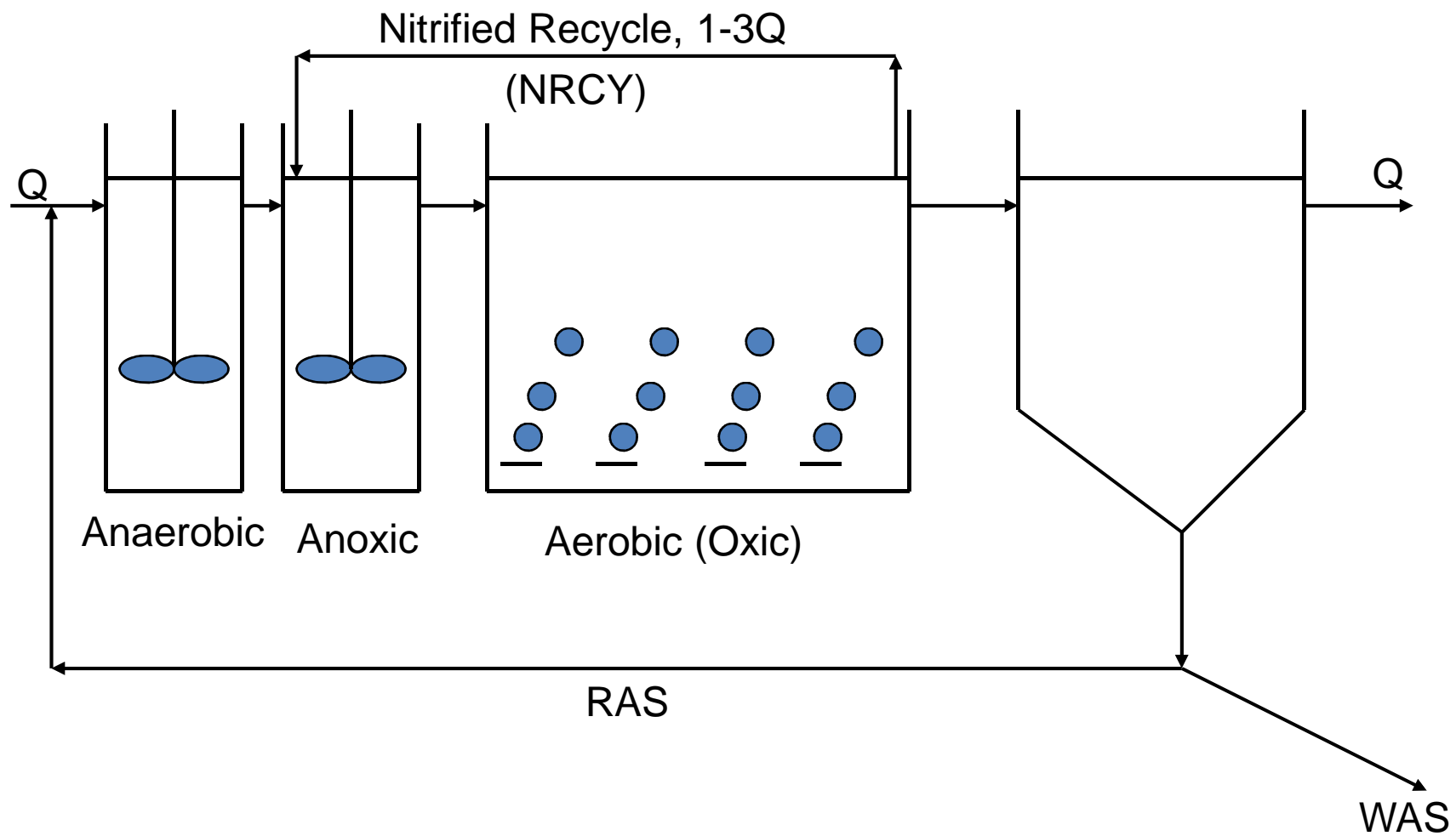
Ferric Sulfate – $\text{Fe}_2(\text{SO}_4)_3$

Ferric Chloride – FeCl_3

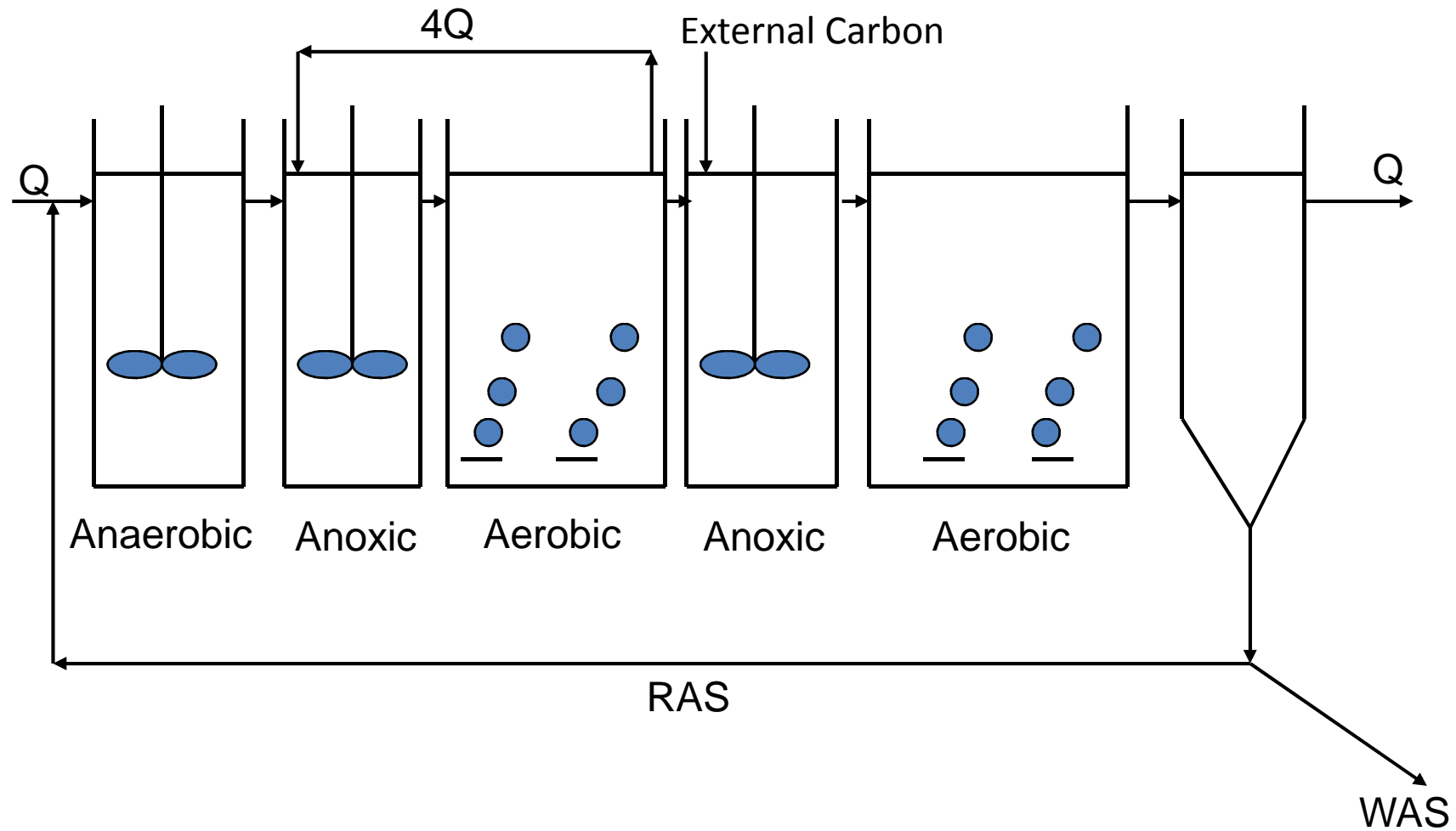
Chemical Dose Point Issues

Dose Point	Expected Effluent TP	Issues
Primary	≥ 1 mg/L	Enhanced BOD and TSS removal; efficient chemical use; reduces P loading on downstream processes; may require polymer for flocculation
Secondary	≥ 1 mg/L	Less Efficient Chemical use; additional inert solids in MLSS
Primary and Secondary	0.5 – 1 mg/L	Combines advantages of above; slightly increased cost
Tertiary	≤ 0.5 mg/L	Required to meet stringent limits; significant increased cost

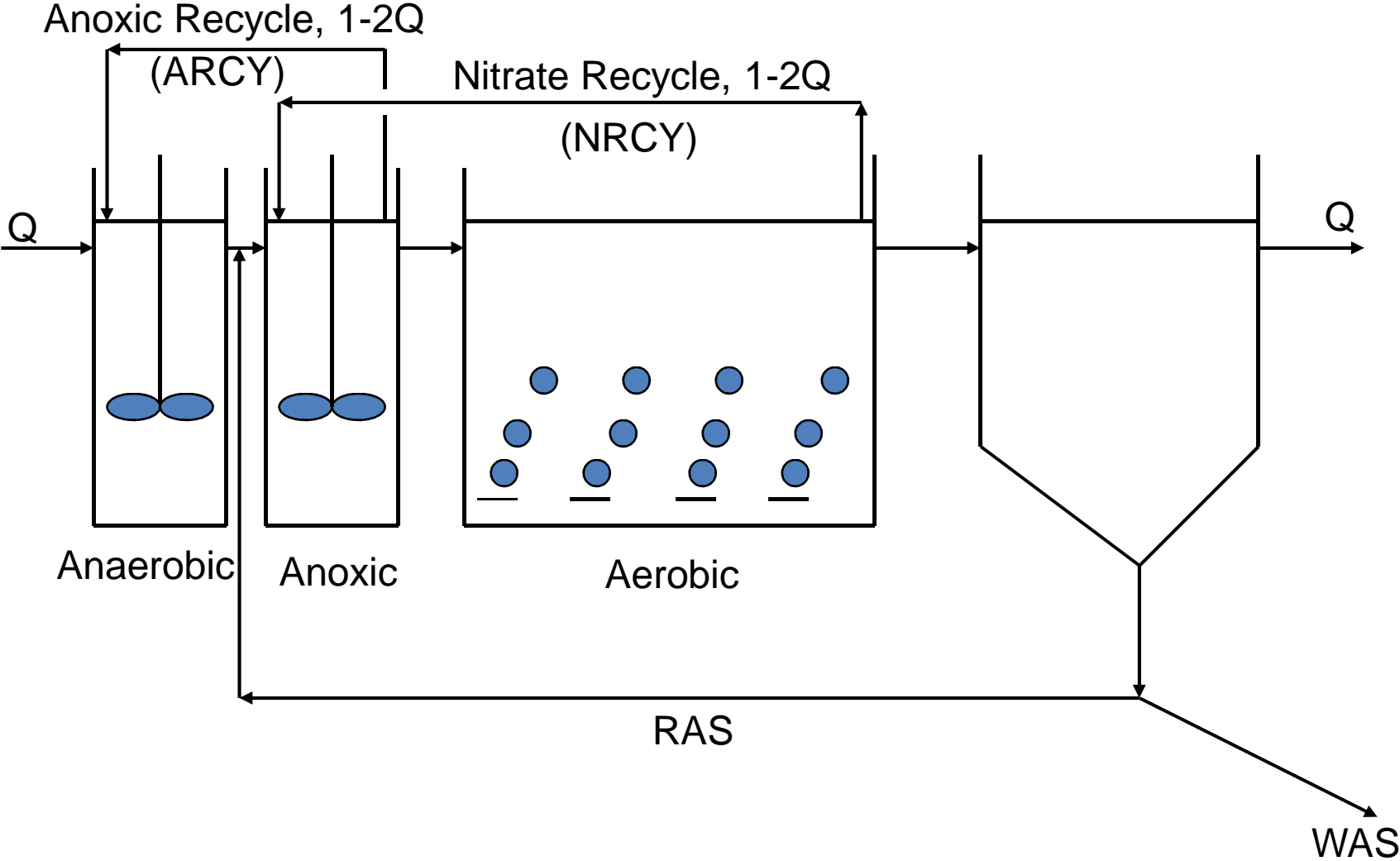
A2/O Process



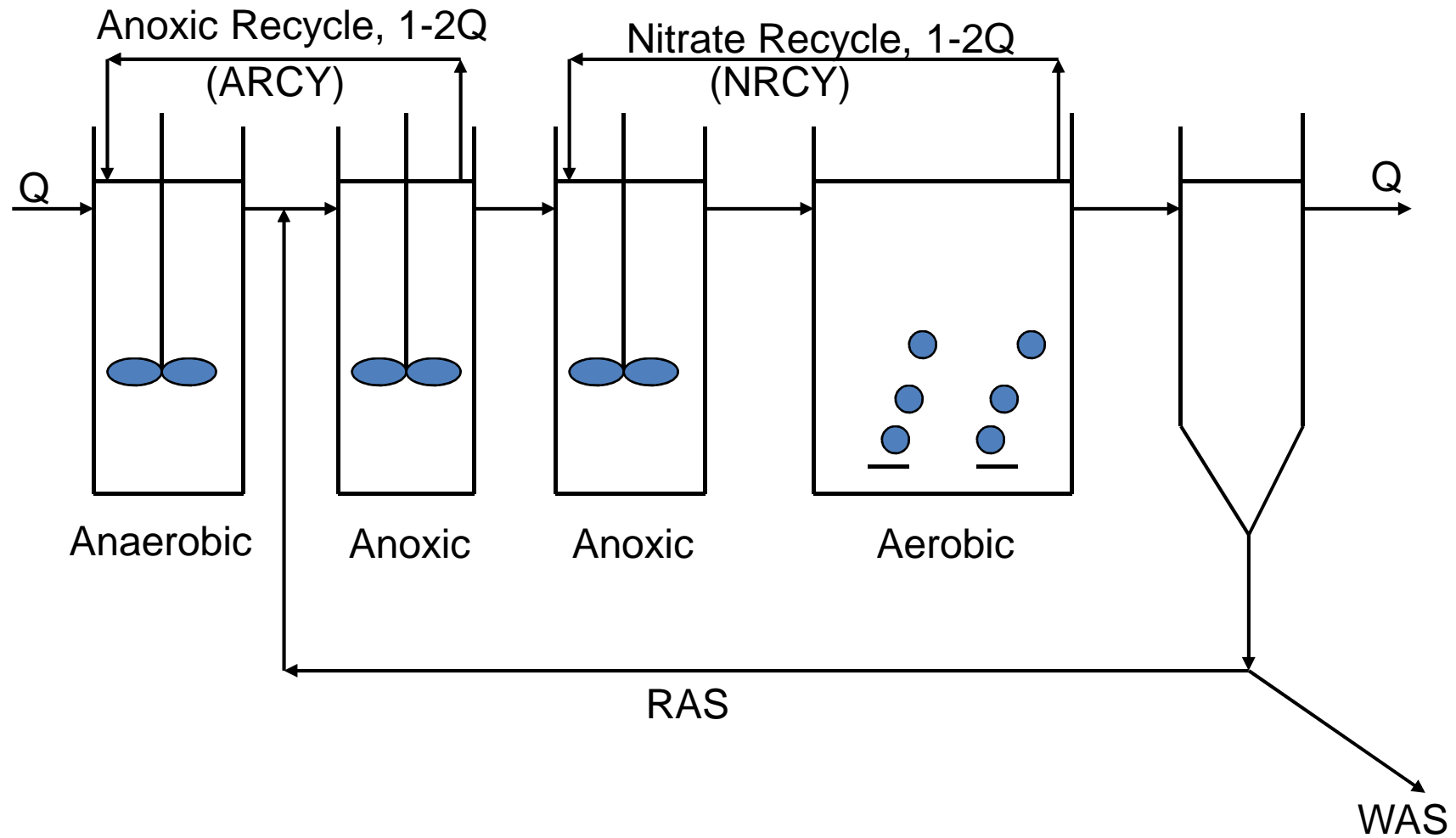
Five-stage Bardenpho Process



University of Cape Town (UCT) Process



Modified UCT Process

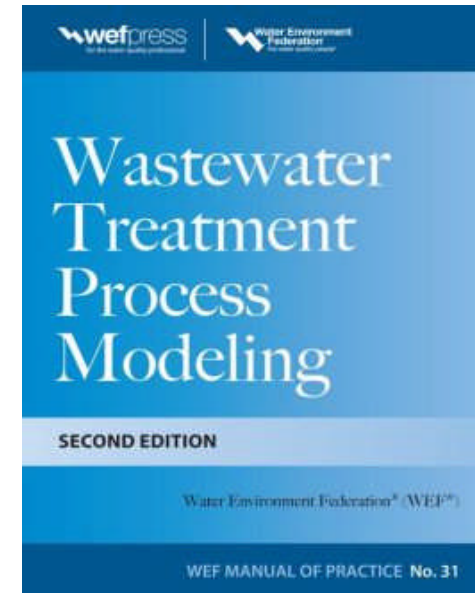
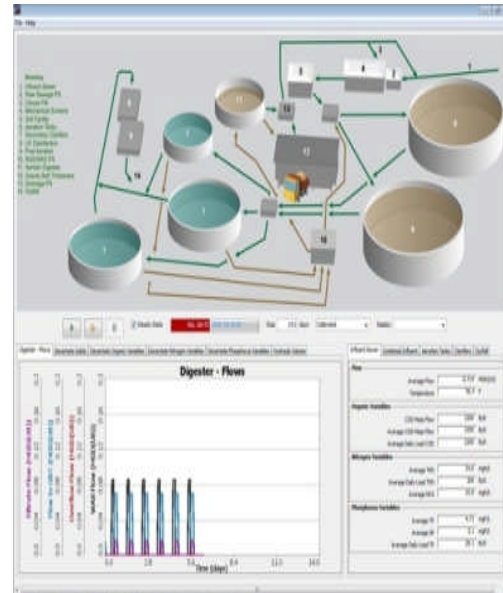


Relative Comparison of Biological and Chemical P-removal

Parameters of Concern	Chemical	Biological
Capital cost	Lower	Higher
O&M cost	Higher	Lower
Ability to meet TP limits	More reliable	Less reliable
Ease of operation	Simpler	More complex
Alkalinity and pH issues	Less favorable	More favorable
Sludge production	More	Less

Process Modeling

- Models help during process selection and design
- Models also help operation and crisis management
- Proper data input and calibration is important



Models are to be used, but not to be believed.
-Henri Theil (1924-2000)

All models are wrong, but some are useful.
-George E.P. Box (1919-2013)

A model is a lie that helps you see the truth.
-Howard E. Skipper (1915-2006)

Nutrient Recovery

- Struvite ($\text{MgNH}_4\text{PO}_4 \cdot 6\text{H}_2\text{O}$) can form and clog digester pipes
- Better to intentionally form and recover struvite which can be sold commercially
- Several commercial systems: Multiform Harvest, NuReSys, Ostara (Crystal Green), Paques (Phospaq), Procorp (Crystalactor), SH+E Group (Airprex)



Summary

- Nutrient limits coming soon to your TPDES permits
- Capacity evaluation and wastewater characterization helpful for selection of appropriate processes
- Chemical P removal preferred for smaller plants
- BNR economical in the long run, especially for larger plants; requires more skilled operation
- Chemical P removal: higher O&M costs than BNR
- Modeling for process selection, design and operation
- Consider struvite recovery with BNR

Questions,
Comments?