



**Update on ICH Q12: An
Industry Perspective**

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- The speaker is solely responsible for the content of this presentation
- The views presented here do not necessarily represent the views of GSK or ICH

Presentation Contents



- Background
 - Established Conditions - Historical Perspective
 - Marketed Products – Opportunities and Challenges
 - Progress and Next Steps
 - Acknowledgments
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ICH Quality Strategy Workshop (1)



- June, 2014, Minneapolis, USA
 - Purpose: To reflect on progress made since 2003 and develop a future vision and strategy
 - Assessment of ICH Quality Vision and Needs
 - Implementation of ICH Q8, Q9, Q10 and Q11 provides opportunities for a more science and risk based approaches to assessing changes across the lifecycle
 - Main emphasis of these guidelines was on development stage of lifecycle
 - Opportunities and benefits have not been fully realized/enabled, and the envisioned “operational flexibility” has not been achieved
 - Need for more focus on the Commercial Manufacturing phase of the lifecycle
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ICH Quality Strategy Workshop (2)



- Agreement on vision and needs
 - Developed 5 years workplan
 - Priorities Identified:
 - **ICH Q12: “Technical and Regulatory Considerations of Pharmaceutical Product Lifecycle Management”**
 - API Starting Materials (ICH Q11 IWG)
 - Quality Overall Summary
 - Enhanced Approaches for Development and Utilization of Analytical Procedures (AQbD)
 - Continuous Manufacturing of Pharmaceuticals
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Q12 Scope and Objectives

- Scope
 - The proposed guideline will apply to pharmaceutical products, including currently marketed chemical, biotechnological and biological products
 - Objectives include:
 - Provide a framework to facilitate the management of post-approval Chemistry, Manufacturing and Controls (CMC) changes in a more predictable and efficient manner across the product lifecycle
 - Optimization of industry and regulatory resources
 - Support innovation and continual improvement and assure drug product supply
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Established Conditions

- Clarity of “Regulatory Commitment” a major objective of Q12
 - Concept exists and/or evolving in some regions (defined details for compliance and regulatory notification of changes)
 - Japan: ‘Approved Matters’
 - USA: Draft Guidance on ‘Established Conditions: Reportable CMC Changes for Approved Drug and Biologic Products’
 - Gaps include:
 - Defining Established Conditions (EC) to simplify regulatory process
 - Consideration of different approaches, e.g. performance/outcome based ECs
 - Regulatory implementation (within and outside ICH regions) and need to revise regional guidelines
 - Implementation for marketed products
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Marketed Products

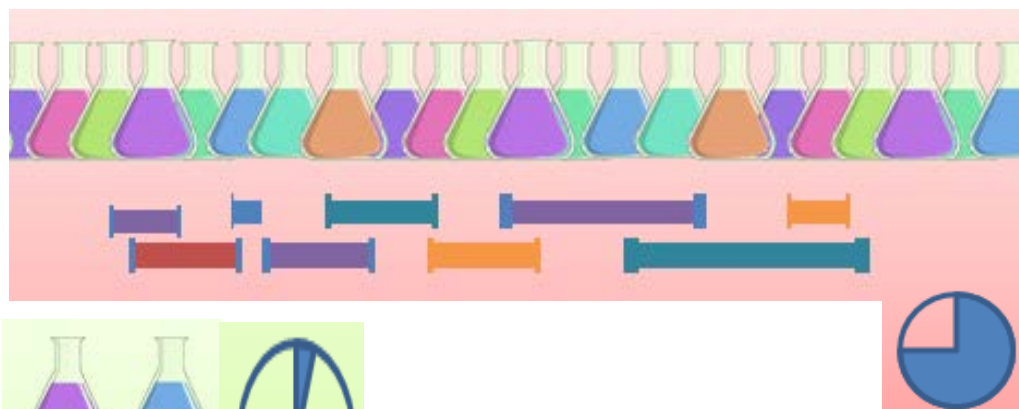
- All Q12 regulatory tools are applicable to marketed products
 - In addition, Q12 can provide specific guidance to implement post-approval manufacturing changes (Do and Tell)
 - Critical to implementation of Q12
 - Focus on frequent manufacturing changes, e.g. changes to analytical methods
 - Currently, it is difficult to switch to modern analytics due to regulatory cost, resources (Illustrative example next)
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Magnitude of the Challenge : An Analytical Example

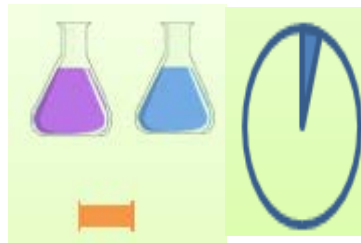


- GSK central stability testing laboratory tests a wide range of different products which contain 20 different active and would benefit tremendously from being able to run these using a single “always on” method

From: 22 mobile phases /
9 columns / Average Run
Time : 45 minutes



To: 2 mobile phases /
1 column / Average Run
Time : 3 minutes



- **These products are sold in 174 different countries**
- **Implementation require changing 6364 licenses!**

Progress and Next Steps

- Q12 is a priority for industry and regulators
 - Considerable progress to date
 - Q12 version 7 under review
 - Q12 EWG interim meeting, April 4-7, 2017 to review comments and address remaining challenges
 - Q12 EWG to reach step 1/2A in June 2017
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Acknowledgements – Q12 EWG



Questions?