INTIX has adopted the following INTIX advance solicitation and conference exhibition hall floor security policy or “suitcasing” policy. All conference registrants are asked to review and accept the following policy:

INTIX Suitcasing Policy:

Suitcasing is the act of soliciting non-authorized or non-exhibition businesses in advance of the INTIX conference, or at the conference in the aisles during the exhibition or in other public spaces by non-exhibiting companies, including another company’s booth, kiosk or pre-function spaces, workshop rooms, networking spaces, general sessions, meal/networking events or a hotel lobby. It is INTIX Show Management’s objective to do everything legally possible to protect our Exhibitors and Attendees from suitcasing. We want our Exhibitors and Attendees to know that INTIX has a no tolerance policy regarding suitcasers, and that we are vigilant in our efforts to stop them to prevent Exhibitor and Attendee unhappiness and show erosion.

Please note that all registered conference attendees are invited to the INTIX Exhibition, any attendee who is observed to be soliciting business in the aisles, INTIX conference areas and other public spaces, in another company’s booth, or in violation of any portion of the Exhibit Policies, will be asked to leave immediately. Additional penalties may be applied. Please report any violations you may observe to Show Management. Show Management recognizes that suitcasing may also take the form of commercial activity conducted from a hotel guest room or hospitality suite, a restaurant, club, or any other public place of assembly. For the purposes of this policy, suitcasing violations may occur at venues other than the exhibition floor and at other events. Requests for hospitality suites must be approved by INTIX Show Management and are only available to confirmed exhibitors. This policy is also extended and applies to all pre-, during and post-conference mail, email, text or social media communications or solicitations by non-exhibiting companies.

Further:

- Policy to be printed in all Conference registration brochures and collateral; published on the INTIX website; and on-site programs for the Conference.
- Signage to be posted at entrance and in the exhibition hall at Conference.
- All conference attendees & suppliers will be required to acknowledge and accept the policy when registering for INTIX. Registrants who do not accept the policy will not be allowed to complete the registration process.
- Show management and staff will enhance the current show, event, and social media management to actively monitor for suitcasing behavior.
- INTIX recognizes that suitcasing may also take the form of commercial activities conducted from a hotel guest room or hospitality suite, a restaurant, club or any other public place of
assembly. For the purposes of this policy, suitcasing violations may occur at venues other than the exhibition floor and at other events. INTIX will work with our hotel representatives to continue to maintain control/release/book, to the greatest extent possible, access to suites and other meeting space during our meeting dates.

- Once a suitcasing violator is confronted, by show management or paid staff, and are reminded/informed of the INTIX policy:
  - 1st violation, the individual's registration profile is flagged, and a letter is sent.
  - 2nd violation informed by letter that they may be banned from INTIX events for the next 12 months.
  - 3rd violation informed by letter that all representatives are banned from INTIX events for the next 24 months unless extenuating circumstances can be demonstrated. INTIX reserves the right to make final determinations in such cases.