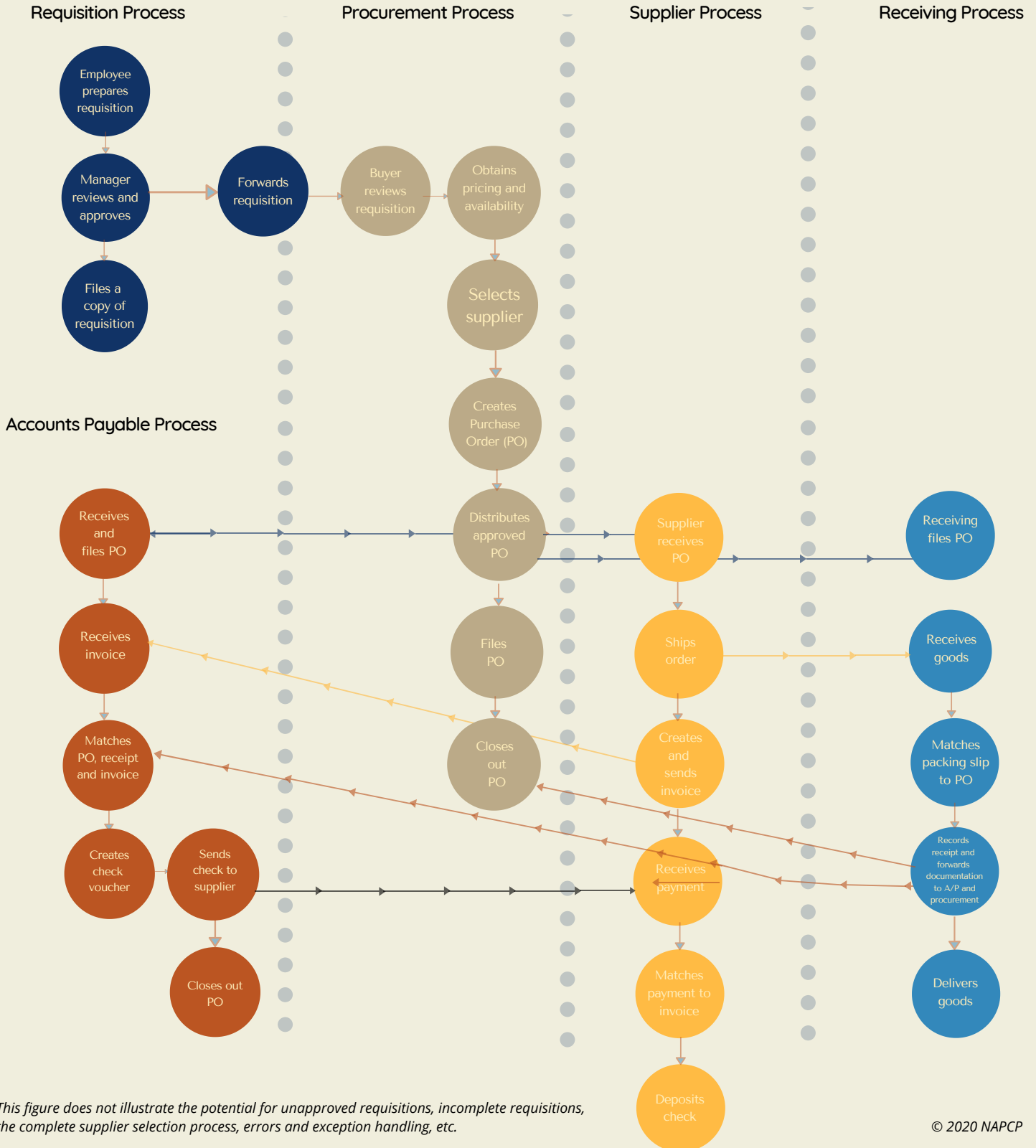


Traditional Process



This figure does not illustrate the potential for unapproved requisitions, incomplete requisitions, the complete supplier selection process, errors and exception handling, etc.